Public Auction
PYRAMID MACHINE
SURPLUS EQUIPMENT TO THE CONTINUING OPERATIONS
OF PYRAMID MACHINE
1730 HIGHWAY 2227 – SOMERSET, KENTUCKY 42503
TUESDAY, FEBRUARY 8th @ 10:30 A.M. EST
Inspection: MONDAY, FEBRUARY 7th FROM 8:00 A.M. - 4:00 P.M. EST

JOHNFORD MODEL HI-NET DMC 2100S CNC VERTICAL BRIDGE MILL

2003

TOKYODA MODEL SELECT G100 CNC UNIVERSAL CYLINDRICAL GRINDER

2004

INSTALLED NEW 1999

OKUMA MODEL MC-800H CNC HORIZONTAL MACHINING CENTER

2003

Asset Sales, Inc.
Corporate Headquarters
301 Post Office Drive, Suite C
Indian Trail, North Carolina 28079
Toll Free 888.800.4442  704.821.4315  Fax 704.821.4325
www.asset-sales.com  info@asset-sales.com

European Headquarters
Unit 7, Brenchman Industrial Estate, Bradford Road
Bingley, West Yorkshire, HD6 4ES, England, UK
Tel 1484.401.906  Fax 1484.715.327
peteraml@asset-sales.co.uk

Asset Sales (Canada) Inc.
4310 Prospect Road
Bayside, Nova Scotia, Canada B3Z1L5
Tel 902.852.5331  Fax 704.821.4325
gmuller@asset-sales.com

www.asset-sales.com  info@asset-sales.com

1730 HIGHWAY 2227 – SOMERSET, KENTUCKY 42503
TUESDAY, FEBRUARY 8th @ 10:30 A.M. EST
Inspection: MONDAY, FEBRUARY 7th FROM 8:00 A.M. - 4:00 P.M. EST

2003

JOHNFORD MODEL HI-NET DMC 2100S CNC VERTICAL BRIDGE MILL

2003

TOKYODA MODEL SELECT G100 CNC UNIVERSAL CYLINDRICAL GRINDER

2004

INSTALLED NEW 1999

OKUMA MODEL MC-800H CNC HORIZONTAL MACHINING CENTER

2003

Asset Sales, Inc.
Corporate Headquarters
301 Post Office Drive, Suite C
Indian Trail, North Carolina 28079
Toll Free 888.800.4442  704.821.4315  Fax 704.821.4325
www.asset-sales.com  info@asset-sales.com

European Headquarters
Unit 7, Brenchman Industrial Estate, Bradford Road
Bingley, West Yorkshire, HD6 4ES, England, UK
Tel 1484.401.906  Fax 1484.715.327
peteraml@asset-sales.co.uk

Asset Sales (Canada) Inc.
4310 Prospect Road
Bayside, Nova Scotia, Canada B3Z1L5
Tel 902.852.5331  Fax 704.821.4325
gmuller@asset-sales.com

www.asset-sales.com  info@asset-sales.com
JOHNFORD Model Hi-Net DMC 2100S CNC Vertical Bridge Mill with 59” x 86 ½” Table, 71” Distance Between Housings, 80” X-Axis Travel, 70” Y-Axis Travel, 31” Z-Axis Travel, #40 Taper Spindle Speeds to 10,000 RPM, 24 ATC, Chip Conveyor, Full Enclosure, High Pressure Thru-Spindle Coolant, FANUC 18i-M CNC Control – sn: VGA2007 – mfg. 2003

OKUMA Model MX-55VB Vertical Machining Center with 22” x 44” Table, 22” Y-Axis Travel, 17” Z-Axis Travel, #50 Taper Spindle Speeds to 6,000 RPM, 20 ATC, Chip Conveyor, Full Enclosure, OSP-U10M CNC Control with Remote Pulse Generator – sn: 11110767 – Installed New 1999

OKUMA Model MX-45VA Vertical Machining Center with 18” x 30” Table, 22” X-Axis Travel, 18” Y-Axis Travel, 17” Z-Axis Travel, #40 Taper Spindle Speeds to 7,000 RPM, 20 ATC, Chip Conveyor, Full Enclosure, OSP-700M CNC Control with Remote Pulse Generator – sn: 0804-0132 – Installed New 1999

OKUMA Model MX-55VB Vertical Machining Center with 22” x 44” Table, 22” Y-Axis Travel, 17” Z-Axis Travel, #50 Taper Spindle Speeds to Approximately 4,500 RPM, 24 ATC, Seiko’s E18M CNC Control with Remote Pulse Generator, Full Enclosure – sn: 50258 – mfg. 2001

HITACHI SEIKI Model VS-50 High Speed CNC Vertical Machining Center with 20” x 44” Table, 40” X-Axis Travel, 20” Y-Axis Travel, 17.5” Z-Axis Travel, #40 Taper Spindle Speeds to Approximately 12,000 RPM, 24 ATC, Seiko’s E18M CNC Control with Remote Pulse Generator, Full Enclosure – sn: VS-50736 – mfg. 2001

HITACHI SEIKI Model VS-50 High Speed CNC Vertical Machining Center with 20” x 44” Table, 40” X-Axis Travel, 20” Y-Axis Travel, 17.5” Z-Axis Travel, #40 Taper Spindle Speeds to Approximately 12,000 RPM, 24 ATC, Seiko’s E18M CNC Control with Remote Pulse Generator, Full Enclosure – sn: VS-40332 – mfg. 2001

HITACHI SEIKI Model VS-40 High Speed CNC Vertical Machining Center with 18” x 35” Table, 23.9” X-Axis Travel, 16” Y-Axis Travel, 20” Z-Axis Travel, #40 Taper Spindle Speeds to Approximately 12,000 RPM, 30 ATC, Seiko’s E18M CNC Control with Remote Pulse Generator, Full Enclosure – sn: VS-40736 – mfg. 2001

(2) SHARP Model SV-2412 CNC Vertical Machining Centers with 12” x 27” Tables, 24” X-Axis Travel, 12” Y-Axis Travel, 18” Z-Axis Travel, #40 Taper Spindle Speeds to 8,000 RPM, 10 ATC. FANUC OiMate MB CNC Controls with Remote Pulse Generators, Full Enclosures – sn: 30100205/21200185 – mfg. 2004/2004
HORIZONTAL MACHINING CENTER

OKUMA Model MC-800H CNC Horizontal Machining Center with (2) 31 ½” Pallets, 1° Indexing, 62” X-Axis Travel, 39” Y-Axis Travel, 43” Z-Axis Travel, #50 Taper Spindle Speeds to 4,500 RPM, 120 ATC, Full Enclosure, Chip Conveyor, High Pressure Thru-Spindle Coolant, OSP-7000M CNC Control with Remote Pulse Generator – sn: 0073 – mfg. 1998 – Installed New 1999

CNC TOOL PRESETTER AND TOOLING

HITACHI SEIKI/SHIBAZAKI Model TP-300 Tool Presetter with #50 Taper Insert, MITUTOYO 2-Axis D.R.O., Scope – sn: 6243

40” x 40” T-Slot Sub-Table, 40”H x 48”W T-Slotted Angle Plate → Both Used with MC-800H

Assortment of #40/ #50 CAT Taper Tooling, Vises, Angle Plates, Swivel/Tilt Vise, 5” Collet Closer, 10” Rotary Table, Like New MILWAUKEE Magnetic Base Drill

CNC LATHE

HITACHI SEIKI Model HiTech-Turn 20SIII CNC Lathe with 8” 3-Jaw Chuck, Tailstock, 8.6” Swing x 15.74” Turning Capacity, Spindle Speeds to 5,000 RPM, Tool Presetter, Chip Conveyor, Seikos L-Multi CNC Control – sn: 3385HL

CNC & CYLINDRICAL GRINDERS

TOYODA Select Model G100 CNC Universal Cylindrical Grinder with Swing Down Internal, 12” Swing x 36” Centers, 8” 4-Jaw Chuck on Work Head, Tailstock, Coolant, CG32 CNC Control with Remote Pulse Generator – sn: RF0107 (LF6478-2) – mfg. 6/2004

TOYODA Model GU28-100 Universal Cylindrical Grinder with 12” Swing x 36” Centers, Variable Speed Work Head with 8” 4-Jaw Chuck, Tailstock – Machine Number: R5326 – Manufacture Number: LG120-3

SURFACE GRINDERS


REID-ROLLERWAY Model 618HR Hand Feed Surface Grinder with 6” x 18” Permanent Magnetic Chuck, MITUTOYO 2-Axis D.R.O. – sn: 30168FC

REID Model 618-Hyd Hydraulic Surface Grinder with 6” x 18” Permanent Magnetic Chuck, MITUTOYO 2-Axis D.R.O. – sn: 21949

Additional Similar Surface Grinders Available
AUCTION SALE DATE – TUESDAY, FEBRUARY 8TH @ 10:30 A.M. EST

LEBLOND MAKINO REGAL SERVO SHIFT ENGINE LATHE

VECTRAX MODEL 1660 ENGINE LATHE

BRIDGEPORT VERTICAL MILLING MACHINE

LATE MFG.

(2) MAKINO MODEL EU64 5-AXIS CNC WIRE EDM MACHINES

REID-ROLLERWAY MODEL 618HR HAND FEED SURFACE GRINDER

ENGINE LATHES, MILLING MACHINE

LeBLOND MAKINO Regal Servo Shift Engine Lathe with 16” Swing x 50” Center Distance, 10” Diameter 3-Jaw Chuck, 1 ¼” Thru-Hole, Inch/mm Threading, Spindle Speeds to 1,800 RPM, 4-Jaw Chucks, ACU-RITE Pro 2-Axis Digital Readout – sn: 15C-275

BRIDGEPORT Vertical Milling Machine with 9” x 48” Power Feed Table, 2 HP Headstock, Variable Spindle Speeds to 4200 RPM, R-8, ACU-RITE 2-Axis D.R.O. – sn: 282516

VECTRAX Model 1660 Engine Lathe with 16” Swing x 60” Centers, Controls and Readout – Late Model

EDM MACHINES

(2) MAKINO Model EU64 5-Axis CNC Wire EDM Machines with 36.2” x 23.6” Work Table, 37” x 25.5” x 10.20” Maximum Work Piece Size, 23.6” X-Axis Travel, 15.74” Y-Axis Travel, 10.2” Z-Axis Travel, +/- 2” – 9” U & V Axis Travel, Auto-Wire Threading, MGW-N2 CNC Control with Remote – sn:104/ 90 – mfg. 2001/ 2000

MITSUBISHI Model FX10 CNC Wire EDM Machine with 24” x 20” Work Table, 31.49” x 22.63” x 8.86” Maximum Work Piece Size, 13.7” X-Axis Travel, 9.6” Y-Axis Travel, 8.6” Z-Axis Travel, Auto-Wire Threading, Wire Chopper, MITSUBISHI W11FX2 CNC Control with Remote – sn: 57F10048 – Installed New 1998

HANSVEDET Ram Type EDM Model Mold Shop “Master” with 19 ½” x 31 ½” Table, 8” x 11 ¾” Ram, H-Pulse 1004 Pur-Supply, Machine Control and ANILAM 3-Axis D.R.O – sn: AL11107 – mfg. 1992

BANDSAWS

MITSUBISHI CNC WIRE EDM MACHINE

MARVEL HYDRAULIC TILT-FRAME VERTICAL BANDSAW

< MATTISON 48” ROTARY SURFACE GRINDER

MARVEL Series 81 Hydraulic Tilt Frame Vertical Bandsaw, Model 81-8/ M3M/ M5 with 1 ¼” Blade Width – sn: E276988 (Not In Operation)

DoALL Model Contour-Matic 26” Vertical Bandsaw with 32” x 41” Hydraulic Feeding Tilt Table, Variable Blade Speeds, Controls – sn: not available
MACHINERY INSPECTION – MONDAY, FEBRUARY 7TH FROM 8:00 A.M. – 4:00 P.M. EST

MISCELLANEOUS MACHINES

Blast Cabinet with Clam Shell Opening, 39” x 39” Inside Capacity, Gun, Gloves and Foot Pedal

DIAMOND PACIFIC Model 40T Rotary Tumbler Model 610-30-4000 – sn: 40T-32106003

FURNACES

LINDBERG Model 13-ECF-243618-12 Furnace with 1250°F Fahrenheit Maximum Temperature, 35 Kw, Hydraulic Door, HONEYWELL Chart and Digital Controls - sn: 21514

LINDBERG Model 11-RO-243618-18AF Furnace with 2000°F Fahrenheit Maximum Temperature, 40 Kw, Hydraulic Actuated Door, HONEYWELL Chart Recorder and Digital Controls – sn: 21513

NAOMI ENG. QUENCH Furnace with Approximately 28”W x 38”L x 27”D Tank Capacity, Hydraulic Actuated Table, HONEYWELL Digital Readouts

ROTARY SURFACE GRINDER

MATTISON 48” Rotary Surface Grinder Model 24 with Tilt Head, Wheel Dresser, 100 HP Motor, ½” Chuck Life – sn: 24-679

ABBREVIATED TERMS & CONDITIONS OF AUCTION SALE

Subject to amendments and modifications announced by the auctioneer at the time of the auction, any person participating in the auction shall be bound by the following terms and conditions. The auctioneer does not warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein.

All articles will be sold to the highest bidder conforming to the bid process in accordance to the AUCTIONEER’S TERMS & CONDITIONS – COMPLETE COPIES AVAILABLE AT WWW.ASSET-SALES.COM. No article shall be removed unless paid in full and all articles purchased shall be removed in the time allocated by the auctioneer. No item, no matter how small or how far the purchaser has to travel, may be removed until the close of the auction sale.

All payments shall be by way of cash, certified check, wire transfer and/or a company check accompanied by a bank letter of guarantee payable to Asset Sales, Inc. All bidding and invoicing will be in US Dollars ($). All bidders are responsible for all applicable taxes.

Rigging/ Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for $1,000,000.00 naming Asset Sales, Inc. as the insured.

ALL SALES ARE FINAL, ON AN “AS IS – WHERE IS,” “IN PLACE,” “WITH ALL FAULTS” BASIS.

REGISTRATION & BIDDING ONLINE: A 13% Buyer’s Premium will apply to all onsite purchases and a 16% Buyer’s Premium for online purchases.

If you plan to bid with Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions.

Anyone outside of the continental United States will be required to wire transfer a minimum deposit of $5000 to be approved for all non-onsite bidding.
UPCOMING AUCTIONS

February 10th – RJM MANUFACTURING
Athens, Alabama – Fabricating, Machining and Stamping Equipment

Visit our website at www.asset-sales.com to view all of our Upcoming Auctions, Download Complete Brochures, or to Register to Bid Online.

Want to join our mailing list? Want to be included in Email Blasts announcing future auctions? Want to update your address? Curious to preview machines and tooling featured in an upcoming auction? Want to request a brochure? Or want to be removed from our mailing list? Just write the info on the back cover of this brochure and email or fax it to us at: advertising@asset-sales.com or (704) 821-4325

DIRECTIONS - FROM ROUTE 80 WEST - Entering into Somerset from Route 80 West, turn right onto Hwy 1247 and proceed .4 miles. Turn left onto West University Drive, then right again onto Hwy 2227 and continue for approximately 1.3 miles to Pyramid Plant on the right. Follow auction signs.

HOTELS

COUNTRY INN SUITES
515 North Highway 27
Somerset, Kentucky 42503
(606) 679-3711

HAMPTON INN SOMERSET
4141 South Highway 27
Somerset, Kentucky 42503
(606) 676-8635

Public Auction
PYRAMID MACHINE
SURPLUS EQUIPMENT TO THE CONTINUING OPERATIONS OF PYRAMID MACHINE

SOMERSET, KENTUCKY 42503
TUESDAY, FEBRUARY 8th @ 10:30 A.M. EST