

SURPLUS  
EQUIPMENT

EVERYTHING  
MUST SELL!

# Public Auction

SURPLUS EQUIPMENT

## MAJOR MANUFACTURER

TUBE BENDERS & PRESSES, ROBOT WELDING, POWDER PAINT & CNC MACHINERY

715 SUMMIT DRIVE - DECATUR, AL 35601



FRYER MB-16R CNC BED MILL

2018

THURSDAY,  
MARCH 19TH @  
10:00 A.M. CST

Inspection:  
Wednesday,  
March 18th,  
From 8:00 A.M. -  
4:00 P.M. CST

PACIFIC 200 TON PRESS  
FORMER HYDRAULIC  
PRESS



2000



DOOSAN LYNX 220L CNC TURNING CENTER

2008



NORDSON POWDER PAINT SYSTEM



# Asset Sales, Inc.

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Indian Trail, NC 28079

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IAA

BidSpotter.com



PACIFIC 200 TON PRESS FORMER HYDRAULIC PRESS



NIAGARA E-250 250 TON OBI PUNCH PRESS



STAMTEC OCP-80 80 TON OBS GAP FRAME PRESS & SUTHERLAND OBS GAP FRAME PRESS



CRITERION 3" DIAMETER CAPACITY DUAL STATION HYDRAULIC TUBE BENDER



COE FEED LINE & UNCOILER



ROUSSELLE 25 TON OBI PUNCH PRESS & PINES HYDRAULIC VERTICAL TUBE BENDER



SUTHERLAND FCP60 60 TON OBS GAP FRAME PRESS



EAGLE HYDRAULIC TUBE SWAGER



**3  
AVAIL.**

**(3) FUSHION ARC OTC ALMEGA AX-MV6 CNC WELDING ROBOTS CELLS**



**ASSORTED WELDING**



**WORK-A-MATIC VERTICAL BANDSAW & SCOTCHMAN MITRE CUTTING COLD SAW**



**28,000  
LBS**

**NEW ALUMINUM COIL STOCK**

**COLD SAWS, VERTICAL BANDSAWS**

**(2) ROLL-IN & WORK-A-MATIC** Vertical Bandsaws with 8" Throat Depths & Work Tables

**SCOTCHMAN** Model 350LT Mitre Cutting Cold Saw with Dual Vises, Guards & Stops, sn:B73021205

**KALAMAZOO** Model FA350A Auto Barfeed Mitre Cutting Cold Saw with Vises, Auto-Feed Controls & Guarding, sn:01113



**NEW ALUMINUM COIL STOCK**

**Download a lot book at [www.asset-sales.com](http://www.asset-sales.com)**



**2006**

**(2) CLAUSING VARIABLE SPEED VERTICAL MILLING MACHINES \* ROLL-IN VERTICAL BANDSAWS \* TRINCO ABRASIVE BLAST CABINET**

**TUBE BENDING & SWAGER**

**CRITERION** 3" Diameter Capacity Dual Station Hydraulic Tube Bender with Adjustable Bending Units to 80" Apart, Bar Stops & Controls

**PINES** No.M-93232 Hydraulic Vertical Tube Bender with Bar Stops & Controls, sn:44361-79234

**EAGLE** Model 1/0 Hydraulic Tube Swager with Flex-Collet & Remote Palm Button Stand, sn:731138B

Hydraulic Tube Cut-Off Machines & Other Miscellaneous Tube Machinery

**HYDRAULIC & GAP FRAME, OBI PRESSES**

**PACIFIC** 200 Ton Press Former Hydraulic Press Model 200PFII with 14" x 26" Ram, 21" x 41" Bed, 10" Maximum Stroke, 8" Max. Die Opening, PLC & Remote Operators Palm Buttons, sn:A1645, mfg.2000

**NIAGARA** 250 Ton OBI Punch Press Model E-250 with Air Clutch & Brake Updated Controls, 28" x 36" Ram, 34" x 58" Bed, 8" Stroke, 24" Shut Height, 6" Adjust, 40 SPM, Completely Updated and Remote Palm Button Operators Controls, sn:45885

**COE** Feed Line Including Model CPR-PO-6024 6000lb x 24" Uncoiler Maximum Width Mandrel, sn:30688-3, **COE** Model CPPS-35024, 24" x .125" Wide Straightener, sn:30688-2, Servo Feeder and Programable Control Station

**STAMTEC** 80 Ton OBS Gap Frame Press Model OCP-80 with 18" x 22" Ram, 24" x 40" Bed, 6.30" Stroke, 13" Shut Height, 3.15" Adjust, 40-75 SPM, Palm Button & Monitor Controls, sn:A40153F04-S001289

**SUTHERLAND** 66 Ton OBS Gap Frame Press Model Mark 66-2 with 15" x 19" Ram, 20" x 38" Bed, 5" Stroke, 12" Die Height, 2" Adjust, 45-65 SPM, Palm Button & Monitor Controls, sn:102011010-04, mfg.2002

**SUTHERLAND** 60 Ton OBS Gap Frame Press Model FCP-60 with 16" x 20" Ram, 20" x 40" Bed, 8" Stroke, 11" Die Height, 3" Adjust, 55-110 SPM, Shadow Light Curtains and Palm Buttons, sn:19904101035, mfg.1999

**ROUSSELLE** 25 Ton OBI Punch Press Model 3 with Air Clutch, 20" x 14" Bed, 2" Stroke, 9.75" Shut Height, 2" Adjust, 135 SPM, Palm Buttons, sn:25869

**NEW ALUMINUM COIL STOCK**

Approx. 8 Rolls (Approx. 28,000lbs) of 5052-H32, .1560" up to 22.250" Wide New Aluminum Coil Stock

**WELDING & WELD ROBOTS**

**(3) FUSHION ARC OTC** Almega AX-MV6 CNC Welding Robot Cells with Programmable Headstock / Tailstock Positioners, OTC Welders & Remote CNC Pendant Controls, sn:1BL7700YZ5801910, sn:1BL7700YZ5801909, sn:1L7700YZ5526309, mfg. as late as 2008

Other **OTC** DP400, **MILLER & LINCOLN** Welders, Weld Stations, Etc..

Huge Assortment of New Aluminum & Other Welding Wire Supply



FADAL VMC 4020 FX CNC VERTICAL MACHINING CENTER



DOOSAN LYNX 220L CNC TURNING CENTER



FRYER MB-16R CNC BED MILL



MISCELLANEOUS MACHINERY



HARIG 612 HAND FEED SURFACE GRINDER

### CNC MACHINES

**FRYER MB-16R** CNC Bed Mill with 18" x 70" Table, 28" Y-Axis, 28" Z-Axis Travel, 40 Taper Spindle Speeds to 8,000 RPM, 12 Position ATC, **SINUMERIK** CNC Pendant Control with Remote Pulse Generator, sn:16650, mfg.2018 \* Machine Almost New Condition

**FADAL VMC 4020 FX** CNC Vertical Machining Center with 20" x 48" Table, 20" X-Axis, 20" Y-Axis, 48" Z-Axis Travel, #40 Taper Spindle Speeds to 10,000 RPM, 24 Position Side Head ATC, Chip Conveyor & **FANUC** OI-MC CNC Control, sn:012008011366, mfg.2008

**DOOSAN** Lynx 220L CNC Turning Center with 8" Diameter Chuck, Approx. 27" Distance to Tailstock, 12 Position Turret, 2" Thru-Hole, Parts Catcher, MTA Model V-65E Magazine Barfeed (may be sold separate) **DOOSAN FANUC** CNC Control, sn:L2203625, mfg.2008

### MANUAL ENGINE LATHE, MILLS & MACHINERY

(2) **CLAUSING** Variable Speed Vertical Milling Machines Models 400EVS30 & 400EVS08 with 10" x 50" Power Feed Tables, R-8 Spindle Speeds Variable to 5,000 RPM, 3 HP, Acu-Rite

Programmable Digital Readouts, sn:0604290 • sn:0604292, mfg.2006

**BIRMINGHAM** Variable Speed Vertical Milling Machine Model BPV with 9" x 48" Power Feed Table, R-8 Spindle Speeds Variable to 4200 RPM, **ENCO** 2-Axis Programmable Digital Readout, sn:0401019

**CONWAY** 20 Ton Elec-Hydraulic H-Frame Press Model E-20-M with Adjustable Bed Rail, 30" Between Uprights

**MR. DEBURR** Vibratory Finishing Mill Model 300 with 3450 RPM & Single Phase

**TRINCO** Abrasive Blast Cabinet with (2) Glove Access & Window, sn:68236-10

**SHARP 1660C** 17" x 60" Engine Lathe with 10" Diameter 3-Jaw Chuck, Spindle Speeds to 2000 RPM, Inch / Metric Threading, 2" Thru-Hole, Chip Pan, sn:805124

**HARIG 612** Hand Feed Surface Grinder with **WALKER** Variable Electro-Magnetic Chuck, sn:21317

Miscellaneous Grinders, Belt Sanders, Tooling & Tool Cabinets, Electric & Parts Cabinet, **VIDMAR** Cabinets, Collets, Drills, Endmills, Complete Toolroom, **KENNEDY** Butcher Block Toolboxes, Etc.



SHARP 1660C 17" X 60" ENGINE LATHE



COMPLETE SEWING DEPARTMENT



**NORDSON POWDER PAINT BOOTH**



**STAINLESS STEEL PASS-THRU WASH & OVEN**



**BLUE M SINGLE DOOR OVEN**

**POWDER PAINT SYSTEM**

**NORDSON** Powder Paint Booth with Approx. 40" W x 60" High Part Opening, Versa-Spray II Automatic & Manual Powdered Paint Guns, Filtration & Controls

**YOUNG & BERTKE** Stainless Steel (Upper Constructed) 2-Stage Pass-Thru Wash Used with Fast Bend Anti-Corrosion, Pass-Thru Curing Oven System & Controls, sn:L4125

Overhead Monorail Chain Conveyor, Variable Speed, Approx. 200' Length

**BLUE M** Single Door Oven Model POM-606RIFX179 with 36W" x 48D" x 60H" Interior, Touchmaster PLC Controls & Timer, 600F Capacity, 4500 hrs, sn:U7-1902

**SEWING DEPARTMENT**

Complete Sewing Department with Assortment (8+) **FUJI & SINGER** Production Sewing Machines, Fabric Cutting & Layout Tables

**PALLET RACKING & WAREHOUSE**

Approximately 200 Sections of Nice Pallet Racking, 4' W x 20' High with Wire Decking

Huge Assortment of New Supplies for Mfg. Aluminum & Camouflage Treestand & Hunting Equipment

**AIR COMPRESSORS**

(2) **SULLAIR** 40 HP Rotary Screw Air Compressors Model 3000 with WS PC Controller & LS120 with **SUPERVISOR** Controller, 125 PSIG, 135 Max, sn:200703220024 • sn:200611250014

Other **SULLAIR & INGERSOLL RAND** Air Dryers & Air Compressors

**FORKLIFTS**

(3) **YALE** Stand-Up Order Picker Electric Forklifts Models 05030BEN24TE105 • 05030ECN24TE089 • NR040ACN24TE101 with Extendable Mast / Forks, sn:D826N02619D • sn:C801N01815Y • sn:A815N03955U

**HYSTER** 4,800Lb LP Forklift with 3 Stage Mast, 42" Forks, Side Shift, sn:8187V02044L

**YALE** 4,700lb LP Forklift with, 3 Stage Mast, 42" Forks, Side Shift, sn:E187V23733B

**KOMATSU** 4,480lb LP Forklift with 3 Stage Mast, 42" Forks, Side Shift, sn:514898A

**DAEWOO** 2,500Lb LP Forklift with 3 Stage Mast, 36" Forks, Side Shift, sn:G6-00185

**KOMATSU** 2,500lb LP Forklift with 3 Stage Mast, 42" Forks, Side Shift, sn:603248A

**GENIE** Electric Boom Manlift Model Z34/22 with (4) Pneumatic Tires, Boom Extends to 40', 500lb cap, Operator Controlled & 110V Recharge, sn:14.35, mfg.1996

Fans, Pallet Jacks, Ladders, Hand Trucks, Etc.

**OFFICES & MISCELLANEOUS**

Huge Assortment of Offices, Desks, Credenzas, File Cabinets, Etc..

Assortment of Plant Support Equipment, Cabinets, Maintenance, Pallet Jacks, Ice Maker, Perishable Tooling, Etc..



**(2) SULLAIR ROTARY SCREW AIR COMPRESSORS & INGERSOLL RAND DRYERS**



**YALE 4,700LB LP FORKLIFT**



**GENIE ELECTRIC BOOM MANLIFT**



**OFFICE FURNITURE**



**ASSORTED FORKLIFTS**





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Asset Sales Inc. • Lance Mannion – Alabama License #1774



2000

PACIFIC 200 TON PRESS FORMER  
HYDRAULIC PRESS

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**YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.** Subject to amendments and modifications announced by the auctioneer at the time of the auction, any person participating in the auction shall be bound by the following terms and conditions. The auctioneer does not warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein. All articles will be sold to the highest bidder conforming to the bid process in accordance to the AUCTIONEER'S TERMS & CONDITIONS – COMPLETE COPIES AVAILABLE AT [WWW.ASSET-SALES.COM](http://WWW.ASSET-SALES.COM). No article shall be removed unless paid in full and all articles purchased shall be removed in the time allocated by the auctioneer. No item, no matter how small or how far the purchaser has to travel, may be removed until the close of the auction sale. All payments shall be by way of cash, certified check, wire transfer and/or a company check accompanied by a bank letter of guarantee payable

to Asset Sales, Inc. All bidding and invoicing will be in US Dollars (\$). All bidders are responsible for all applicable taxes. Rigging/Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for \$1,000,000.00 naming Asset Sales, Inc. as the insured. ALL SALES ARE FINAL, ON AN "AS IS – WHERE IS," "IN PLACE," "WITH ALL FAULTS" BASIS. A 15% Buyer's Premium will apply to all onsite purchases and a 18% Buyer's Premium for online purchases. REGISTRATION & BIDDING ONLINE: If you plan to bid with Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions. **ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF \$5000 TO BE APPROVED FOR ALL NON-ONSITE BIDDING.**



# PUBLIC AUCTION

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**MAJOR MANUFACTURER**

TUBE BENDERS & PRESSES, ROBOT WELDING,  
POWDER PAINT & CNC MACHINING

DECATUR, AL

**THURSDAY, MARCH 19TH**

**@ 10:00 A.M. CST**