Public Auction

EQUIPMENT SURPLUS TO THE ONGOING NEEDS OF

HELM TOOL & DIE

PLASTIC INJECTION MOLDING, CNC LATHES, FABRICATING & MACHINING

1403 TECHNOLOGY WAY - MORRISTOWN, TN 37813

TUESDAY, MARCH 24TH @ 10:00 A.M. EDT

Inspection: Monday, March 23rd, From 8:00 A.M. - 4:00 P.M. EDT

CINCINNATI MILACRON VT300-29 300 TON CNC PLASTIC INJECTION MOLDING MACHINE

(4) MIGHTY VIPER VT-25BL CNC TURNING CENTERS

CHARMILLES ROBOFIL 440 CNC WIRE EDM

TOS SN63 25” X 164” GAP BED ENGINE LATHE

Asset Sales, Inc.

Corporate Headquarters
301 Post Office Drive, Suite C
Indian Trail, NC 28079
Toll Free 888.800.4442  704.821.4315  Fax 704.821.4325
www.asset-sales.com  info@asset-sales.com

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Asset Sales (Canada) Inc.
4310 Prospect Road
Bayside, Nova Scotia, Canada B3Z 1L5
Tel 902.852.5331  Fax 704.821.4325
gmuller@asset-sales.ca

BidSpotter.com
MACHINERY INSPECTION DATE & TIME – MONDAY, MARCH 23RD 8:00 A.M. - 4:00 P.M. EDT

(4) MIGHTY VIPER VT-25BL CNC TURNING CENTERS

(2) LNS QUICK LOAD SERVO S2 BARFEEDS

CHARMILLES ROBOFIL 440 CNC WIRE EDM

2011

DECKEL MAHO DMC60T 5-AXIS CNC VERTICAL MACHINING CENTER

CNC LATHES


(2) LNS Quick Load Servo S2 Barfeeds, sn:301497

5-AXIS CNC VERTICAL MACHINING CENTER

DECKEL MAHO Model DMC60T 5-Axis CNC Vertical Machining Center with 23" x 24" Rotary Table, .0001 Degree Rotation, Cat #40 Taper Spindle Speeds to 12,000 RPM, ‘B’ Axis Milling Head Tilts 30°, 40° X-Axis Travel, 22° Y-Axis, 22° Z-Axis, Coolant Thru Spindle, 120 ATC, HEIDENHAIN Mill Plus CNC Control, sn:11430001763, mfg.2006

CNC WIRE EDM

CHARMILLES ROBOFIL Model 440 CNC Wire EDM with 23"W x 35"L Table, Auto Wire Feed, 47.24" x 27.5" x 15.7" Maximum Workpiece Dimensions, 21.6" X-Axis Travel, 13.7° Y-Axis, 15.7° Z-Axis, CNC Control with Remote Pendant, sn:930388, mfg.2003

2 AVAIL.

Want to Sell Your Shop or Know Someone Who Does? Call Us Toll Free at (888) 800-4442! We Pay Great Finder’s Fees!
AUCTION SALE DATE & TIME – TUESDAY, MARCH 24TH @ 10:00 A.M. EDT

Download a lot book at www.asset-sales.com

PLASTIC INJECTION MOLDING DEPARTMENT

VAN DORN Model 700H-RS-165F 700 Ton Plastic Injection Molding Machine with 57" x 57" Platens, 36" x 36" Between Tied Rods, Hopper Feed, 165oz Shot Size, sn:700H-RS-165F-224


CINCINNATI MILACRON Model VT300-29 300 Ton CNC Plastic Injection Molding Machine with 37" x 37" Platens, 25" x 24" Between Tie Rods, 39" Daylight Opening, 29oz Shot Size, CINCINNATI Camac Vel CNC Control, sn:4038A61/92-44-R94

VAN DORN Model 300RS-30F 300 Ton Plastic Injection Molding Machine with 39" x 39" Platens, 24" x 24" Between Tie Rods, 40" Daylight Opening, 30oz Shot Size, sn:300RS-30F-1269

VAN DORN Model 200-RS-14F-800 200 Ton Plastic Injection Molding Machine with 31" x 32" Platens, 18" x 18" Between Tie Rods, 37.5" Daylight Opening, 14oz Shot Size, sn:200-RS-14F-800

VAN DORN 500 Ton Injection Molder (Scrap Machine)

PLASTIC SUPPORT


(2) TEMPLET Model CF-5A Portable Chillers with Digital Control, sn:89811, mfg.2004 & sn:90003, mfg.2004 ● Portable Hopper ● IMS Portable Granulator with 16" x 10" Opening ● Large Assortment of Spare Injection Molding Parts ● CONAIR Digital Temperature Controllers ● WHITLOCK Desiccant Dryer
MACHINERY INSPECTION DATE & TIME – MONDAY, MARCH 23RD 8:00 A.M. - 4:00 P.M. EDT

ATTENDING THE AUCTION IN PERSON? WHAT YOU NEED TO BRING.....
• Your Driver’s License
• Business Card
• Tax Exempt Form if Non Taxable
• Bank Letter of Guarantee if Paying via Company Check

ROTO FINISH VIBRATORY FINISHING MACHINES

VACUUM SEALER
COMET METEOR 30” x 36” Vacuum Plastic Sealer with Timer & Controls, sn:17021

PRESS BRAKE
Strippit Compuform (BEYELER) Model CF-90-12 90 Ton x 12’ 3-Axis CNC Hydraulic Press Brake with 122” Between Housing, Hydraulic Die Clamping, 2-Axis CNC Backgage, Remote Foot Pedal & Cybelec DNC 80 CNC Pendant Control, sn:RT15-102-S (needs electric work)

VIBRATORY FINISHERS
ROTO-FINISH 69” Bowl Vibratory Finishing Machine with Poly Liner, Timer & Controls
ROTO-FINISH 60” Bowl Vibratory Finishing Machine with Poly Liner, Timer & Controls

WELDING ROBOTS

Want to Join Our Mailing List? Want to be Included in Email Blast announcing Upcoming Future Auctions? Want to Update Your Address? Curious to Preview Machines and Tooling Featured in an Upcoming Auction? Want to Request a Brochure? Email Us at advertising@asset-sales.com or Fax a Request to (704) 821-4325!
AUCTION SALE DATE & TIME – TUESDAY, MARCH 24TH @ 10:00 A.M. EDT

PIRANHA P90 90 TON IRONWORKER

PIRANHA P90 90 Ton Ironworker with 3/4” x 12” Shear, 1/2” x 18” Flat Bar, 5” x 5” x 1/2” Angle, 2” Round Bar, 1-3/8” Square Bar, 3-1/2” x 5” x 3/8” Coper/Notcher
74” x 9-1/2” Diameter Approx. 1/2” Capacity Top Roll Hyd-Plate Bending Roll with 7” Bottom Rolls, Manual Drop End, Lever Controls

TUBE BENDERS

PIRANHA Model P90 90 Ton Ironworker with 3/4” x 12” Shear, 1/2” x 18” Flat Bar, 5” x 5” x 1/2” Angle, 2” Round Bar, 1-3/8” Square Bar, 3-1/2” x 5” x 3/8” Coper/Notcher
74” x 9-1/2” Diameter Approx. 1/2” Capacity Top Roll Hyd-Plate Bending Roll with 7” Bottom Rolls, Manual Drop End, Lever Controls

PINES HYDRAULIC TUBE BENDER

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PINES HYDRAULIC TUBE BENDER

74” X 9-1/2” DIAMETER APPROX. 1/2” CAPACITY TOP ROLL HYD-PLATE BENDING ROLL

TUBE BENDERS

PINES Hydraulic Tube Bender, sn:11000-73569
PINES Hydraulic Tube Bender with Operators Stand & Digital Dial-A-Bend Controls, sn:11005-87085

BANDSAW

32” Vertical Bandsaw with 16” Throat & 16” x 17” Tilt Work Table
WILTON Model 32518T Horizontal Bandsaw
JET 10” Round Horizontal Bandsaw

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TOS SN63 25" X 164" GAP BED ENGINE LATHE

MONARCH 24" X 54" HD ENGINE LATHE

MACHINES

MIGHTY COMET VARIABLE SPEED KNEE MILL

ACRAMILL VARIABLE SPEED KNEE MILL

K&T MILWAUKEE VERTICAL MILLING MACHINE

TOS Model SN63 25" x 164" Gap Bed Engine Lathe with 21" 4-Jaw Chuck, 3" Thru-Hole, Inch/Metric Threading, Speeds to 1000RPM, Steady Rest, sn:06347291

MONARCH Model 2013 24" x 54" Heavy Duty Engine Lathe with 12" 3-Jaw Chuck, Threading, Speeds to 1500 RPM, sn:45012-AT

MIGHTY COMET Model 6KVHD Variable Speed Knee Mill with R-8 Spindle Speeds to 3400 RPM, 12" x 54" Power Feed Table, Sony 2-Axis D.R.O, sn:3104

ACRAMILL Variable Speed Knee Mill with R-8 Spindle Speeds to 4200 RPM, 10’ x 50’ Power Feed Table, D.R.O, sn:22253

K&T MILWAUKEE Model 205 S12 Vertical Milling Machine with 12’ x 50’ Table, 4-Way Power Feeds, #50 Taper Spindle Speeds to 2000 RPM, Acu-Rite 3-Axis D.R.O.

DAYTON 17" Pedestal Drill Press with Worktable
AUCTION SALE DATE & TIME – TUESDAY, MARCH 24TH @ 10:00 A.M. EDT

GRINDERS

- KIKINDA Model URB1000-A 12" x 40" Hydraulic Surface Grinder with Electro-Chuck, Overwheel Dresser, Incremental Down Feed, sn:7695
- ABRASIVE No.M8 8" x 21" Surface Grinder with Permanent Magnetic Chuck
- THOMPSON Surface Grinder ● Assortment of Double End Carbide & Pedestal Grinders

HAND BRAKES

- 10' CHICAGO Hand Apron Brake
- JET 12 Ga. X 48" Finger Brake

orklift

- DAEWOO Model G30P 5000lb Capacity Propane Forklift with Indoor/Outdoor Tread Tires, 3 Stage Mast with Side Shift, sn:D2-00236, mfg.2005

MISCELLANEOUS

- CNC Horizontal Machining Center with #50 Taper Spindle & FANUC 18-M Control & Drives
- Approx. 30 Section Pallet Racking ● CARRIER Chiller ● New MAMMOTH Air Conditioner Units ● Motors ● Electrical Boxes ● New Parts ● Bar Stock ● Flat Steel Stock ● Huge Amounts of Scrap Steel ● Fans ● Hydraulic Power Units ● Bearings ● Pallet Jacks ● POWERMATIC Woodworking Table Saw ● Chop & Cold Saws ● H-Frame Shop Presses ● Drill Presses ● Belt Sanders ● CENTURY 200 Mig Wire Feed Welder ● Assortment of MILLER 200, 250 CP-250TS, CP302 Welders ● Hand Tools ● Drills ● Taps ● Reamers ● Weld Equipment ● Other Assorted Machine Tools, Material Handling, Tooling & Support Equipment ● Etc...
DIRECTIONS

HOTELS
HOLIDAY INN EXPRESS
2903 Millers Pointe Drive - Morristown, TN 37813
(865) 983-1101

HAMPTON INN KNOXVILLE - AIRPORT
148 International Ave - Alcoa, TN 37701
(865) 983-1101

UPCOMING AUCTIONS
THURSDAY, APRIL 9TH - Conroll Corporation
Fabricating & Aluminum Facility
Online
Wilmington, NC

PUBLIC AUCTION
SURPLUS EQUIPMENT
HELM TOOL & DIE
PLASTIC INJECTION MOLDING, CNC LATHES,
FABRICATING & MACHINING
MORRISTOWN, TN 37813
TUESDAY, MARCH 24TH @ 10:00 A.M. EDT

ABBREVIATED TERMS & CONDITIONS OF AUCTION

YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.

Subject to amendments and modifications announced by the auctioneer at the time of the auction, any person participating in the auction shall be bound by the following terms and conditions. The auctioneer does not warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein.

All articles will be sold to the highest bidder conforming to the bid process in accordance to the AUCTIONEER’S TERMS & CONDITIONS – COMPLETE COPIES AVAILABLE AT WWW.ASSET-SALES.COM. No article shall be removed unless paid in full and all articles purchased shall be removed in the time allocated by the auctioneer. No item, no matter how small or how far the purchaser has to travel, may be removed until the close of the auction sale.

All payments shall be by way of cash, certified check, wire transfer and/or a company check accompanied by a bank letter of guarantee payable to Asset Sales, Inc. All bidding and invoicing will be in US Dollars ($). All bidders are responsible for all applicable taxes.

Rigging/Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for $1,000,000.00 naming Asset Sales, Inc. as the insured.

ALL SALES ARE FINAL, ON AN “AS IS – WHERE IS,” “IN PLACE,” “WITH ALL FAULTS” BASIS. A 15% Buyer’s Premium will apply to all onsite purchases and a 18% Buyer’s Premium for online purchases.

REGISTRATION & BIDDING ONLINE:
If you plan to bid with Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions.

ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF $5000 TO BE APPROVED FOR ALL NON-ONSITE BIDDING.

2011 1 OF 4
(4) MIGHTY VIPER VT-25BL CNC TURNING CENTERS