

PLANT
CLOSED

EVERYTHING
MUST SELL!

Webcast Auction

SPECIALTY MACHINE

MATSUURA & KIWA CNC MACHINING & OKAMOTO GRINDING MACHINE SHOP
1669 FEDERAL STREET - GASTONIA, NC 28052
WEBCAST - LIVE ONLINE: TUESDAY, MAY 19TH @ 11:00 A.M. EDT



2017

966 HOURS

KIWA KH4500 CNC 4-AXIS HORIZONTAL MACHINING CENTER

Inspection:
By Appointment
Only
Monday,
May 18th
From 8:00 A.M.
- 4:00 P.M. EDT



30"

OGP 30" OPTICOM
QUALIFIER 30
PROGRAMMABLE
OPTICAL
COMPARATOR



5 AVAIL.

2005

MATSUURA ES-550 VPC-2 CNC VERTICAL MACHINING CENTER



OKAMOTO ACC12-24DX HEAVY DUTY HYDRAULIC SURFACE GRINDER



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BidSpotter.com



KIWA KH4500 CNC 4-AXIS HORIZONTAL MACHINING CENTER



Download a lot book at www.asset-sales.com



MATSUURA ES-550 VPC-2 CNC VERTICAL MACHINING CENTER

CNC HORIZONTAL MACHINING CENTER

KIWA KH4500 CNC 4-Axis Horizontal Machining Center with 15.7" Pallets, .001", #40 Taper Spindle Speeds to 15,000 RPM, 120 ATC, 25.2" X-Axis, 24" Y-Axis, 26.8" Z-Axis Travels, Chip Blaster High Pressure Thru-Spindle Coolant, **FANUC** 31iMB CNC Control, sn:JH7141, mfg.2017 (extremely low hours – approx. 966 cutting hrs.)

(2) 4-Way **TOOLEX & RELOCK** RWS6008 Tombstones with Vises, 14" x 14" Pallet Bases, sn:62077 • sn:62078, mfg.new 2017

CNC VERTICAL MACHINING CENTERS

MATSUURA ES-550 VPC-2 CNC Vertical Machining Center with Auto Pallet Changer, 23.6" x 14.9" Pallets & Table, #40 Taper Spindle Speeds to 15,000 RPM, 30 ATC, 21.65" X-Axis, 16.4" Y-Axis, 18.1" Z-Axis Travels, Thru-Spindle Coolant, **SIEMENS** 840D CNC Control, sn:16144, mfg.2005

MATSUURA MC-800VF CNC Vertical Machining Center with 45.25" x 16.14" Table Size, #40 Taper Spindle Speeds to 8,000 RPM, 30 ATC, 31.5" X-Axis, 17.32" Y-Axis, 19.09" Z-Axis Travels, Thru Spindle Coolant, **YASNAC** i80 CNC Control, sn:930410156

MATSUURA RA-IIIF CNC Vertical Machining Center with Auto Pallet Changer, 31.49" x 16.43" Pallets & Table, #40 Taper Spindle Speeds to 15,000 RPM, 30 ATC, 31.49" X-Axis, 17.32" Y-Axis, 19.09" Z-Axis Travels, Thru-Spindle Coolant, **YASNAC** i80B CNC Control, sn:950411329

MATSUURA RA-1F CNC Vertical Machining Center with Auto Pallet Changer, 23.6" x 14.9" Pallets & Table, #40 Taper Spindle Speeds to 15,000 RPM, 20 ATC, 20" X-Axis, 15.7" Y-Axis, 18.1" Z-Axis Travels, Thru-Spindle Coolant, **YASNAC** i80B CNC Control, sn:950111057

MATSUURA RA-1G CNC Vertical Machining Center with Auto Pallet Changer, 23.6" x 14.9" Pallets & Table, #40 Taper Spindle Speeds to 8,000 RPM, 30 ATC, 20" X-Axis, 15.7" Y-Axis, 18.1" Z-Axis Travels, Thru-Spindle Coolant, **YASNAC** J300 CNC Control, sn:10409



MATSUURA MC-800VF CNC VERTICAL MACHINING CENTER



MATSUURA RA-IIIF CNC VERTICAL MACHINING CENTER



MATSUURA RA-1F CNC VERTICAL MACHINING CENTER



MATSUURA RA-1G CNC VERTICAL MACHINING CENTER



2
AVAIL.

<
(2) ACER
VARIABLE
SPEED
MILLING
MACHINES

>
NARDINI
ND1560E 15"
SWING X
64" CC GAP
BED ENGINE
LATHE



CNC SUPPORT, TOOLING

Large Assortment of CNC Support Equipment Including: (21+/-) KURT 6" - 8" Single & Double Lock Machine Vises, Huge Assortment (approx. 225 +/-) of #40 Taper Toolholders, Tool Room with Assortment of Carbide Endmills, Inserts, Taps, Reamers, Etc.

LATHE & MILLS

NARDINI ND1560E 15" Swing x 64" CC Gap Bed Engine Lathe with 2" Thru-Hole, 10" 3-Jaw Chuck, Inch / Metric Threading, Spindle Speeds to 2000 RPM, Chip Guards

(2) ACER Variable Speed Milling Machines Models 3VKH with 10" x 50" Power Feed Tables, R-8 Spindle Speeds Variable to 4200 RPM, Acu-Rite Digital Readouts, Power Drawbars, sn:9388232, mfg.1993 • sn:9408579, mfg.1994



1996



OKAMOTO ACC 12-24DX HEAVY DUTY HYDRAULIC SURFACE GRINDER

SUNNEN HONING MACHINE

SUNNEN TOOL CABINET



3 AVAIL.



(3) OKAMOTO PFG-618 PRECISION SURFACE GRINDERS

SURFACE GRINDERS & HONE

OKAMOTO ACC 12-24DX Heavy Duty Hydraulic Surface Grinder with Operators Control Station, Pulse Generator, **WALKER** Electromagnetic Chuck, Paper Filter Coolant System, sn:64049, mfg.1996

(3) OKAMOTO PFG-618 Precision Surface Grinders with 6" x 18" **WALKER** Electromagnetic Chucks, Variable Controls, Acu-Rite Digital Readouts, sn:4617 • sn:4618 • sn:8444U, mfg. New Approx. 90's

SUNNEN Model MBB-1660 Honing Machine with Square Honing Fixture, sn:85530

SUNNEN Tool Cabinet with Interior Light, Loaded with Sunnen Tooling

Grinding Accessories including **HAMMOND** Dust Collector, **HARIG** Grind All No.1, Diamond Radius Dressers, Grinding Wheels, Magnetic Tilt Sine Plates, Grinding Wheels, Etc.

OPTICAL COMPARATOR

OGP 30" Opticom Qualifier 30 Programmable Optical Comparator with Di-Metric Measuring System Controls, Additional Lens/Screens, sn:OQ300337

Assorted Granite Plates, Height Stands, Micrometers, Cadillac & Pin Gage Sets, Indicators, Parallel Sets, Etc.

Asset Sales, Inc. Does Not Pack, Ship, Crate, Transport or Rig Items. Buyers May Pick Up Their Items at the Auction Location or Can Arrange for a Third Party Logistics Firm to Manage the Removal Process for Them.



30"

OGP 30" OPTICOM QUALIFIER 30 PROGRAMMABLE OPTICAL COMPARATOR



GARDNER DENVER 50 HP ROTARY SCREW AIR COMPRESSOR



GARDNER DENVER AIR DRYER

AIR COMPRESSORS

GARDNER DENVER 50 HP Rotary Screw Air Compressor Model EDE99N with PLC Control, Skid Mounted, sn:S533300, mfg.2017

GARDNER DENVER Air Dryer, Model GSRN-200A-216, mfg. 2017

FORKLIFT & TRUCK

MITSUBISHI 6000lb Capacity LP Forklift, Model FGC30N-LP with 4 Hard Rubber Tires, 3 Stage Mast with Hydraulic Side Shift, 72" & 48" Forks, sn:AF83F10279, mfg. approx. 2005

FORD 700 Utility Truck with Manual Transmission, Dual Rear Wheels, Reported Approximately 1000 Miles on Replaced Engine, Front Powered Winch, vin:N70HVHJ5302

MISCELLANEOUS MACHINES

EMPIRE PRO-FINISH Abrasive Blast Cabinet with Dust Collector Model PF2636, sn:0169

KRANER Model #50 Vibratory Deburring Machine

JET Roll-In Styled Vertical Bandsaw, Model VSF-14-1 with 18-1/2" x 30" Work Table and Conveyor, sn:60500572

DAKE No. 1-1/2B Floor Standing Arbor Press

CLAUSING Variable Speed Pedestal Drill Press, Model 2276 with Adjustable Work Table, sn:513833

GRESS Electric Furnace Model C-1228K Draw with 8"H x 13"W x 20"D Inside Dimensions, PLC Controls, sn:9208

HOBART Beta-Mig 250 Portable Wire Feed Welder

Assortment of Miscellaneous & Machines Including: Double End Pedestal Grinders & Sanders, Tool Sharpeners, Perishable Carbide End Mills, Drills, Hand Tools, C-Clamps, Vises, Cabinetry, Parts Bins, Portable Shop Carts, New Machine Parts Including: Ballscrews, Bearings, Etc.



MITSUBISHI 6000LB CAPACITY LP FORKLIFT



FORD 700 UTILITY TRUCK



GRESS FURNACE



EMPIRE BLAST CABINET



HOBART WELDER



JET BANDSAW



TOOLX & RELOCK 4-WAY TOMBSTONES





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KIWA KH4500 CNC 4-AXIS HORIZONTAL MACHINING CENTER

ABBREVIATED TERMS & CONDITIONS OF AUCTION

YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.

Subject to amendments and modifications announced by Asset Sales, Inc. and Bidspotter at the time of the auction, any person participating in the webcast auction will be bound by the following terms and conditions. Neither Asset Sales, Inc. nor Bidspotter warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein.

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All payments shall be by wire transfer. All bidding and invoicing will be in US Dollars (\$).

All bidders are responsible for all applicable taxes, in addition a 18% Buyer's Premium is implemented for all online sales.

Rigging/ Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for \$1,000,000.00 naming Asset Sales, Inc. as the insured.

ALL ONLINE SALES ARE FINAL, ON AN "AS IS – WHERE IS," "IN PLACE," "WITH ALL FAULTS" BASIS.

REGISTRATION & BIDDING ONLINE:

When participating as a buyer via Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions.

ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF \$5000 TO BE APPROVED.

UPCOMING AUCTIONS

DATE TBA - Late Model CNC Multi-Axis Machine
Mori Seiki, Mazaks, Hwacheon, Nakamura, Doosan & Other CNC Machinery
Huntley, IL

DATE TBA - Wortham Machine & Welding
Fabricating & Machine Shop Equipment
Kenbridge, VA

DATE TBA - Windy City Cutting Die, Inc.
Haas, Mazak CNC Machining, Okamoto & Machine Shop
Bensenville, IL

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