

PLANT  
CLOSED

EVERYTHING  
MUST SELL!

# Public Auction

## RYMAC INDUSTRIES

PLASTIC INJECTION MOLDING & TOOL ROOM  
240 BERKLEY STREET – HIGH POINT, NORTH CAROLINA 27260

THURSDAY, JUNE 2<sup>nd</sup> @ 10:00 A.M. EDT

Inspection: WEDNESDAY, JUNE 1<sup>st</sup> FROM 8:00 A.M. – 4:00 P.M. EDT



2000  
TON

REALLY  
NICE



EXCELLENT

VAN DORN 2000 TON MODEL 2000 HRS 260FLP MOLDING MACHINE

(1 OF 2) MITSUBISHI 950 TON x 160 Oz. MODEL 950MG160 MOLDING MACHINE



NICE  
MACHINES

(1 OF 2) MITSUBISHI 720 TON x 160 Oz. MODEL 720MG160 MOLDING MACHINES



1997 &  
CLEAN!

MILLPORT MODEL 608INV CNC VERTICAL MILLING MACHINE



### Asset Sales, Inc.

Corporate Headquarters  
301 Post Office Drive, Suite C  
Indian Trail, North Carolina 28079  
Toll Free 888.800.4442 704.821.4315 Fax 704.821.4325  
www.asset-sales.com info@asset-sales.com

Asset Sales (Canada) Inc.  
4310 Prospect Road  
Bayside, Nova Scotia, Canada B3Z1L5  
Tel 902.852.5331 Fax 704.821.4325  
gmuller@asset-sales.com



**G-2000 Inc.**  
Auctions - Appraisals - Industrial Services  
1050 N Westwood - Toledo, OH 419-536-4445 www.g2000inc.com

Can't attend in person? **BID LIVE ONLINE AT: BidSpotter.com**





1995



CONAIR  
ROBOT

VAN DORN 2000 TON 260 OZ. MODEL 2000 HRS 260 FLP WIDE PLATTEN MOLDING MACHINE WITH CONAIR SEPRO SERVO ROBOT



1 of 2

(1 of 2) MITSUBISHI 950 TON x 160 Oz. MODEL 950MG160 MOLDING MACHINES



1 of 2

(1 of 2) MITSUBISHI 720 TON x 160 Oz. MODEL 720MG160 MOLDING MACHINES

## PLASTIC INJECTION MOLDING MACHINES

VAN DORN 2000 Ton 260 Oz. Model 2000 HRS 260FLP Molding Machine, 72" x 52" DBTB, 100" x 80" Platen, 66" Clamp Stroke, 133"/ 30" Daylight, 30" Minimum Mold Height, Equipped with EL Control, HKO, Dual Core Pull, RI, Wide Platen Machine, CONAIR SEPRO Servo Robot – sn: 0125 – mfg. 1995

(2) MITSUBISHI 950 Ton x 160 Oz. Model 950MG160 Molding Machines, 41.7" x 41.7" DBTBs, 60.2" x 60.2" Platens, 63" Clamp Strokes, 80"/ 20" Daylights, 19.7" Minimum Mold Heights, Equipped with MITSUBISHI Controls, HKOs, CPs, RIs – sn: G824233/G816213 – mfg. 1992/1992

(2) MITSUBISHI 720 Ton x 160 Oz. Model 720MG160 Molding Machines, 37.4" x 37.4" DBTBs, 55.1" x 55.1" Platens, 53.2" Clamp Strokes, 71"/ 18" Daylights, 17.7" Minimum Mold Heights, Equipped with MITSUBISHI Controls, HKOs, CPs, RIs, Ranger Robots Model RT700 – sn: G616175/ G616133 – mfg. 1991/ 1990

TOSHIBA 720 Ton x 120 Oz. Model ISE710 Molding Machine, 37.2" x 37.2" DBTB, 55" x 55" Platen, 53" Clamp Stroke, 70.9"/ 17.8" Daylight, Equipped with INJECTROL Control, HKO, CP, RI, Ranger Robot Model RT-700 – sn: 812771 – mfg. 1987

Want to Sell Your Shop or Know Someone Who Does? Call Us Toll Free at (888) 800-4442! We Pay Great Finder's Fees!



1 of 2

(1 of 2) MITSUBISHI 720 TON x 160 Oz. MODEL 720MG160 MOLDING MACHINES



TOSHIBA 720 TON x 120 Oz. MODEL ISE710 MOLDING MACHINE





(1 of 2) MITSUBISHI 500 TON x 80 Oz. MODEL 500MG80 MOLDING MACHINES



MITSUBISHI 390 TON x 60 Oz. MODEL 390MG60 MOLDING MACHINE



HPM 400 TON x 48 Oz. MODEL 400-48 MOLDING MACHINE



SUMITOMO 220 TON x 23.8 Oz. MODEL SH220A/C1250 MOLDING MACHINE



(1 of 2) NISSEI 130 TON x 4.8 Oz. MODEL FS120S18A5E MOLDING MACHINES



SUMITOMO 50 TON x 2.1 Oz. MODEL SH50AC110 MOLDING MACHINE



DEMAG 25 TON x 1.82 Oz. MODEL ERGOTECH 25-120 MOLDING MACHINE



BOY 20 TON x 0.95 Oz. MODEL 22D MOLDING MACHINE

## PLASTIC INJECTION MOLDING MACHINES (CONTINUED)

(2) MITSUBISHI 500 Ton x 180 Oz. Model 500MG80 Molding Machines, 31.9" x 31.9" DBTBs, 45.3" x 45.3" Platens, 41.3" Clamp Strokes, 55"/ 14" Daylights, 13.8" Minimum Mold Heights, Equipped with MITSUBISHI Controls, HKO, CP, Ranger Robots Model RT500 – sn: G408266/ G408227 – mfg. 1992/ 1991

MITSUBISHI 390 Ton x 60 Oz. Model 390MG60 Molding Machine, 28.7" x 28.7" DBTB, 40.2" x 40.2" Platen, 37.4" Clamp Stroke, 49"/ 12" Daylight, Equipped with MITSUBISHI Control, HKO, CP, RI, Ranger Robot Model RT500 – sn: G306409 – mfg. 1992

HPM 400 Ton x 48 Oz. Model T400-48 Molding Machine, 28" x 28" DBTB, 43" x 43" Platen, 52.4" Maximum Daylight, Equipped with COMMAND 4500 Control, HKO, RI, Star Automation Robot TW1100BM – sn: 711-0079 – mfg. 1994

SUMITOMO 220 Ton x 23.8 Oz. Model SH220A/C1250 Molding Machine, 24" x 22" DBTB, 35" x 33" Platen, 20" Stroke, 9.8"/ 22.8" Minimum/ Maximum Mold Height, Equipped with NIV Control, HKO, RI, Star T-800F Robot – sn: MOBM0112 – mfg. 1995

(2) NISSEI 130 Ton x 4.8 Oz. Model FS120S18A5E Molding Machines, 16.1" x 16.1" DBTBs, 23.6" x 23.6" Platens, 15.7" Strokes, 11.8"/ 6.7" Mold Heights, Equipped with NC800F Controls, HKO – sn: S12H073/ S12K081 – mfg. 1989/ 1990

SUMITOMO 50 Ton x 2.1 Oz. Model SH50AC110 Molding Machine, 13" x 13" DBTB, 18.8" x 18.8" Platen, 24" Maximum Daylight, Equipped with NIV Control, HKO - sn: MOBD0102 – mfg. 1994

DEMAG 25 Ton x 1.82 Oz. Model Ergotech 25-120 Molding Machine, 11" x 11" DBTB, 18" x 17" Platen, 18" Daylight, 12.4" Stroke, Equipped with NC4 Control, HKO – mfg. 1994

VAN DORN 170 Ton x 14 Oz. Model #170HT14, 20" x 20" DBTB, 29" x 29" Platen, 35" Maximum Daylight, Equipped with CRT B Control, HKO – sn: 151

BOY 20 Ton x 0.95 Oz. Model 22D Molding Machine, 10" x 10" DBTB, 15.75" x 15.75" Platen, 7.8"/ 15.75" Daylight, 7.87" Clamp Stroke, Equipped with DIPRONIC Control, HKO – mfg. 1996

Can't Attend the Sale? Register on [Bidspotter.com](http://Bidspotter.com) to Bid Live Online in this Auction!!





1 of 4



(1 of 4) BRANSON ULTRA SONIC WELDERS THORESON McCOSH ASSORTED DRYERS KELLEY DUPLEX AND REA DRYERS

### WELDERS

(3) BRANSON Model 187P Ultra Sonic Welders – sn: KT40065/ KT50388/ KT 50035  
 BRANSON Model 851 Ultra Sonic Welder – sn: 201368

### AUXILLARY EQUIPMENT

THORESON McCOSH Assorted Dryers including Model Numbers TD24, TD 40, TD90, TD120  
 UNADYN Model DHD-6 Dryer  
 MOTAN Miniline Dryer  
 Mold Temperature Controllers  
 STERKO Model S 8412-A Mold Temperature Controller  
 AEC Model TCU100 Mold Temperature Controller

### MIXERS/ DRYERS

KELLY DUPLEX and REA Dryers

### GRINDERS

HARIG Super 612 Model 47019 Surface Grinder with 6" x 12" Magnetic Chuck  
 NELMOR 100 HP Plastic Grinder  
 Pedestal and Disk Grinders  
 Assortment of CONAIR WORTEX, IMS, RAPID, NELMOR Grinders from 5 HP – 100 HP

### TOOL ROOM

KALAMAZOO 6" Chop Saw  
 TORIT Dust Collector with 3' x 4' Granite Surface Plate and Stand  
 BRIDGEPORT Series II Vertical Milling Machine with 9" x 48" Table, Power Feed, TRAK D.R.O, 2 HP – sn: 254968  
 SUPERMAX Model 10x1440 Engine Lathe with 14" Swing x 50" Centers, 1 ¼" Thru-Hole, Inch/ Metric Threading  
 JET Model BD1340T Engine Lathe with 13" Swing x 40" Centers, 1-17/32" Thru-Hole, Inch/ Metric Threading – sn: 309-N-307R  
*Lathe Tooling and Rotary Tables*



NELMOR PLASTIC GRINDER



HARIG SURFACE GRINDER



HARRINGTON 5 TON BRIDGE CRANE WITH PENDANT CONTROL



BRIDGEPORT VERTICAL MILLING MACHINE



SUPERMAX ENGINE LATHE

>  
 JET 13 x 40  
 MODEL  
 BD1340T  
 ENGINE LATHE



Know of a Plant Closing? Call Asset Sales, Inc. Toll-Free at (888) 800-4442.  
 Join Our Email List to Receive Notifications & Detailed Information on Upcoming Auctions at [www.asset-sales.com](http://www.asset-sales.com).





MAJESTIC RADIAL ARM DRILL



MILLPORT CNC VERTICAL MILLING MACHINE

1997 &  
CLEAN!



INGERSOLL RAND AIR COMPRESSOR

2006



CARRIER 40 HP AIR COMPRESSOR



ROGERS PARTS WASHER



MINUTEMAN POWER 395 FLOOR SWEEPER



TOYOTA 2000 LB DUAL-COLUMN FORKLIFT



2001

<  
16000 LB  
HOIST  
DUAL-  
MAST  
FORKLIFT  
WITH  
CALWELL  
BOOM

LATE

>  
KOMATSU  
4000 LB  
CAPACITY  
TRIPLE-  
MAST  
FORKLIFT



## TOOL ROOM CONTINUED

MAJESTIC Model RE-1250 Radial Arm Drill with 18" x 25 1/2" Box Table, 54" Arm, Speeds from 325 – 1985 RPM – sn: N69-7464

BLACKHAWK 20 Ton H-Frame Press

EASCO-SPARCATRON Model ES2100 EDM – sn: 1080

MILLPORT Model 608INV CNC Vertical Milling Machine with 12" x 50" Table, 3-Axis, 27 1/2" Under Spindle, 40 Taper, Power Feed and CENTROID Control – sn: 1482 – mfg. 1997

Miscellaneous Frame Desk, Steel Welding Tables, Storage Cabinets, Fans, **BALDOR** Pedestal Polisher, Butcher's Block Work Benches, **KURT** Vises, Magnetic Base Drills, Safety Ladders, Lifting Chains, Die Lift Carts, C-Clamps, Drill Presses

## AIR COMPRESSORS

INGERSOLL RAND Air Compressor, 125 PSI, 50 HP – sn: PG2395U06081 – mfg. 2006

DEVILBISS Model VAV5060 Twin-Head, 25 HP Air Compressor – sn: 0-0008

SPEED-AIR Model 32495 Single-Head, 5 HP Air Compressor

CARRIER Model 30HWCO18-D-611EC, 40 HP Air Compressor – sn: 2206Q06380

CARRIER Air Dryer – sn: 736780

## PAINT BOOTHS

40' x 15' Manual Paint Booth with Automatic Overhead Rail System

(3) 6' x 7' Touch-Up Booths with Back Draft and Manual Paint Sprayers

RED DEVIL Paint Shaker, 1/2 HP – sn: 053478

## FLOOR SWEEPER

MINUTEMAN Power 395 Floor Sweeper

## MISCELLANEOUS

ROGERS Parts Washer with 38" x 27" Opening and ALLEN BRADLEY Control, AMERICAN ENVIRONMENTAL Trash Compactor – sn: VB1135 R.S., Heat Seal Shrink Wrap Machine Model HDS2157 – sn: MKA16203, 1000' of Rail Road Track and Rail Road Car

Plus Digital Scales, Pallet Racking, 42" x 9' Light, Manual Palletizing System 7-Bays/ 3-High with 41" Pallets and 4-Station Banding Carts, (2) Die Storage Pallet System 3-Bay & 1-Bay with 2000 LB Capacity and 48" Dual-Pallets, Miscellaneous Rolling Tables, Plastic Pallets, Hand Trucks, ETC...

## MATERIAL HANDLING

HARRINGTON 5 Ton Bridge Crane with Pendant Control and Top Mount, Approximately 36' Span x 120' Long

SPANCO 2 Ton Gantry Crane with 2 Ton Chain Fall

16000 LB Hoist Forklift, Dual Mast with CALWELL Boom, Side-Shift, Solid Tires, Propane – sn: 27478 – mfg. 2001

KOMATSU 4000 LB Capacity Triple-Mast Forklift, Side-Shift, Solid Tires, Propane – sn: FG25ST

TOYOTA 2000 LB Dual-Column Forklift with Solid Tires

WALLACO Lift Truck Crane



STARRETT RAPID CHECK COORDINATE MEASURING MACHINE



MITUTOYO MODEL TM DIGITAL MICROSCOPE



LARGE ASSORTMENT OF INSPECTION EQUIPMENT

### INSPECTION

STARRETT Rapid Check Model #1071 Coordinate Measuring Machine with Renishaw Probe and 54" x 37 1/2" Surface Plate – sn: 870884

MITUTOYO 60" Digital Caliper

MITUTOYO Model TM Digital Microscope

Large Assortment of Inspection Equipment including Micrometers, Hometric Testers, Pin Sets, Squares, Testing Equipment, Microscopes, Extension Plast-O-Meter, Height Gauges, ETC...

### MAINTENANCE ROOM

Storage Shelves, KM Storage System, Light Shelving, Nuts, Bolts, Pins, Cabinets, Wiring, Shop Vacs, Cantilever Racks, Work Benches, Test Equipment, ETC...

### REPAIR ROOM

Shelving, Repair Parts of Molders, Motors, Hand Tools, Lockers, ETC...

### OFFICE FURNITURE AND EQUIPMENT

Desks, Chairs, Tables, Computers, Monitors, Phone System, BLUE PRINT Printer, Conference Table and Chairs, File Drawers, Copier, Lateral File Cabinets, Shelves, Shredder, Break Room including Microwave, Refrigerator, Oven, Table and Chairs

Visit Our Website to View a Calendar of Additional Upcoming Industrial Machine Auctions!  
[www.asset-sales.com](http://www.asset-sales.com)

## REAL ESTATE FOR AUCTION



### 240 BERKLEY STREET HIGH POINT, NORTH CAROLINA 27260

- ❖ +/- 100,000 SF with office space
  - ❖ 18' Ceilings in warehouse
- ❖ Industrial zoning for manufacturing or warehouse facility
  - ❖ Clean environmental report
  - ❖ Currently being updated with new Phase 2
- ❖ Fire/ Security system, electronic gates, entirely fenced property, expansion room, outside storage
  - ❖ Plenty of surface parking
- ❖ Rail stub can become active again
  - ❖ Business relocating
  - ❖ TONS of power
- ❖ To be auctioned at 12:00 Noon

**For More Information:**

Paul Kirkland, CCIM

Emerson Commercial Properties

Mobile: (336) 689-8919 [pkirkland@emersonprop.com](mailto:pkirkland@emersonprop.com)





## ABBREVIATED TERMS & CONDITIONS OF AUCTION

Subject to amendments and modifications announced by the auctioneer at the time of the auction, *any person participating in the auction shall be bound by the following terms and conditions.* The auctioneer does not warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein.

All articles will be sold to the highest bidder conforming to the bid process in accordance to the AUCTIONEER'S TERMS & CONDITIONS – COMPLETE COPIES AVAILABLE AT [WWW.ASSET-SALES.COM](http://WWW.ASSET-SALES.COM). No article shall be removed unless paid in full and all articles purchased shall be removed in the time allocated by the auctioneer. No item, no matter how small or how far the purchaser has to travel, may be removed until the close of the auction sale.

All payments shall be by way of cash, certified check, wire transfer and/or a company check accompanied by a bank letter of guarantee payable to Asset Sales, Inc. All bidding and invoicing will be in US Dollars (\$). All bidders are responsible for all applicable taxes.

Rigging/ Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for \$1,000,000.00 naming Asset Sales, Inc. as the insured.

**ALL SALES ARE FINAL, ON AN "AS IS – WHERE IS," "IN PLACE," "WITH ALL FAULTS" BASIS.**

*A 13% Buyer's Premium will apply to all onsite purchases and a 16% Buyer's Premium for online purchases.*

### REGISTRATION & BIDDING ONLINE:

If you plan to bid with Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions.

*Anyone outside of the continental United States will be required to wire transfer a minimum deposit of \$5000 to be approved for all non-onsite bidding.*



# Asset Sales, Inc.

## Corporate Headquarters

301 Post Office Drive, Suite C  
Indian Trail, North Carolina 28079

Toll Free: 888.800.4442 Direct: 704.821.4315

Fax: 704.821.4325 – [www.asset-sales.com](http://www.asset-sales.com)

Asset Sales, Inc. – NC License #6003



**VAN DORN 2000 TON MODEL 2000 HRS 260FLP MOLDING MACHINE**

*RYMAC INDUSTRIES AUCTION IS BEING HELD  
IN CONJUNCTION WITH ASSET SALES, INC.  
AND G-2000 INC.*



Visit our website at [www.asset-sales.com](http://www.asset-sales.com) to view all of our  
Upcoming Auctions, Download Complete Brochures, or to  
Register to Bid Online.

Want to join our mailing list? Want to be included in Email Blasts  
announcing future auctions? Want to update your address? Curious to  
preview machines and tooling featured in an upcoming auction? Want to  
request a brochure? Or want to be removed from our mailing list?

**Just write the info on the back cover of this brochure and email or fax it  
to us at:  
[advertising@asset-sales.com](mailto:advertising@asset-sales.com) or (704) 821-4325**

**DIRECTIONS** – FROM I-40 East/ I-85 South – Take Exit 118 take ramp on right for I-85 South/  
US-29 West/ US-70 South/ North Business Loop 85 toward High Point and follow for  
approximately 10.4 miles. Take ramp for Old Thomasville Road toward High Point. Turn right  
onto Old Thomasville Road. Take a left onto Balsam Avenue and an immediate right onto Berkley  
Street. Follow auction signs to 240 Berkley Street on the left side of the road.

#### **HOTELS**

**COMFORT INN**  
10123 North Main Street  
Archdale, North Carolina 27263  
(336) 434-4797

**HOLIDAY INN EXPRESS ARCHDALE**  
10050 North Main Street  
Archdale, North Carolina 27263  
(336) 861-3310

## **UPCOMING AUCTIONS**

**May 19<sup>th</sup> – Major Machinery Manufacturer  
Online Sale Only!**

Machine Shop Facility – Beaufort, South Carolina

**June 21<sup>st</sup> – Bell Machine**

Heavy Fabrication Shop – Shreveport, Louisiana

**TBD – Brass & Bronze Foundry**

Brass & Bronze Foundry Equipment – Irwin, Pennsylvania

**June 23<sup>rd</sup> – Matherly Machine Works**

Machine, Fabricating & Gear Shop – Flat Top, West  
Virginia

# **PUBLIC AUCTION**

## **RYMAC INDUSTRIES**

*PLASTIC INJECTION MOLDING & TOOL ROOM  
EQUIPMENT*

**HIGH POINT, NORTH CAROLINA 27260**

**THURSDAY, JUNE 2<sup>nd</sup> @ 10:00 A.M. EDT**