2 Day Webcast/Online Auction

GNUTTI CARLO

SCHUTTE, OKUMA, HAAS, MAKINO, OKAMOTO CNC MACHINES,
MITSUBISHI EDM, BROACHES, TOOLING & MORE

1310 W. FRANCIS STREET - JACKSONVILLE, AL 36265

DAY 1 WEBCAST: TUESDAY, JUNE 9TH @ 10:00 A.M. CDT
DAY 2 ONLINE ONLY: BEGINS TO CLOSE WEDNESDAY, JUNE 10TH @ 10:00 A.M. CDT

Inspection: By Appointment Only - Monday, June 8th from 8:00 A.M. - 4:00 P.M. CDT

SCHUTTE SF51S DNT 6 SPINDLE CNC SCREW MACHINE

MAKINO S33-2 APC HIGH SPEED VERTICAL MACHINING CENTER

HAAS MDC500 VERTICAL MACHINING CENTER

INNOVATIVE METROLOGY SOLUTIONS CNC COORDINATE MEASURING MACHINE

Asset Sales, Inc.
MACHINERY INSPECTION DATE & TIME – MONDAY, JUNE 8TH FROM 8:00 A.M. - 4:00 P.M. CDT

(3) OKUMA MC-V4020 4-AXIS CNC VERTICAL MACHINING CENTERS

OKUMA MC-V3016 4-AXIS CNC VERTICAL MACHINING CENTER

HITACHI SEIKI VS50 DUAL PALLET VERTICAL MACHINING CENTER

HAAS MDC500 VERTICAL MACHINING CENTER

MAKINO S33-2 APC HIGH SPEED VERTICAL MACHINING CENTER
AUCTION SALES – DAY 1 WEBCAST: TUESDAY, JUNE 9TH @ 10:00 A.M. CDT • DAY 2 ONLINE: WEDNESDAY, JUNE 10TH 10:00 A.M. CDT

CNC VERTICAL MACHINING CENTERS
(3) OKUMA MC-V4020 4-Axis CNC Vertical Machining Centers with 48” x 20” Tables, 40 Taper Spindles, 40” X-Axis, 20” Y-Axis, 17” Z-Axis Travels, 32 Position ATC’s, OSP-E100M CNC Control with Remote Pulse Generators, Chip Conveyor, sn:0693, sn:0655, sn:0720
OKUMA MC-V3016 4-Axis CNC Vertical Machining Center with 39” x 20” Table, 40 Taper Spindle Speeds to 8,000 RPM, 30” X-Axis, 16” Y-Axis, 17” Z-Axis Travels, 20 Position ATC, 8” 4th Axis Rotary Table and OSP-E100M CNC Controls with Remote Pulse Generator, sn:0128
MAKINO S33-2 APC High Speed Vertical Machining Center with 23.5” x 15.5” Dual Pallet Changer, 40 Taper Spindle Speeds to 13,000 RPM, 25” X-Axis, 19” Y-Axis, 17” Z-Axis Travels, 20 ATC, Professional 3 CNC Controls, sn:V7476, mfg. 10/2004
HAAS MDC500 Vertical Machining Center with 20” x 12” Dual Pallet Changer, 40 Taper Spindle Speeds to 10,000 RPM, 24” X-Axis, 14” Y-Axis, 20” Z-Axis, 24 ATC, HAAS CNC Pendant Controls with Remote Pulse Generator, sn:47396, mfg.2006
YCM MV106A Vertical Machining Center with 24” x 44” Table, 40”X-Axis, 23” Y-Axis, 23” Z-Axis Travels, 40 Taper Spindle, Chip Conveyor, FANUC MXP100i CNC Control, sn:408559
HITACHI SEIKI VS50 Dual Pallet Vertical Machining Center with (2) 17” x 39” Tables, 40” X-Axis, 20” Y-Axis, 17.5” Z-Axis Travels, FANUC 18M Seicos Controls, 40 Taper Spindle, sn:VS-50390
ELBO Controlli 40 Taper Tool Presetter, Model Larth (Koma) with Setting Tool, Camera, Readout and Printer, sn:7909, mfg.2015
(6) KURT Tombstones, (2) DON TECH Tombstones, (7) Misc. Tombstones, Huge Assortment of #40 / #50 Taper Toolholders, Perishable Tooling, Over 500+ Lots!

CNC HORIZONTAL LATHES
CHEVALIER FCL-1840A CNC Teach Lathe Plus with 2,120 RPM, 20” Swing, 40” Centers, Threading, 6” Chuck, 2” Bore, Tool Post, Coolant, Enclosure & Anilam 1200T CNC Controls, sn:X1857004
(4) OKUMA Crown 762S-SB Lathes with 8” Chuck, 21” Swing, 42” Centers, 2” Spindle Bores, 7” X-Axis, 20” Z-Axis Travels, 4,200 RPM, 12 Station Turret, 10” x 20” Turning, Chip Conveyor, sn:0774 ● sn:0788 ● sn:0165 ● sn:0136

CNC MULTI-SPINDLE SCREW MACHINE
SCHUTTE SF51S DNT 6 Spindle CNC Screw Machine with 3000 RPM, 2” (51mm) Bar Capacity, 4 Tool Capacity, 30hp, Parts Catcher/Conveyor, Chip Conveyor, Coolant System, Mist Collector & SIEMENS CNC Controls, sn:PE-SF51-6706, mfg.2000

VERTICAL & HORIZONTAL MILLING MACHINES

SHARP Variable Speed Vertical Knee Mill with 10" x 48" Power Feed Table, R8 Spindle Speeds Variable to 3,000 RPM, MITSUBISHI DRO, sn:84110635

SUPERMAX Variable Speed Vertical Knee Mill Model YCM-1.5VS with 9" x 42" Power Feed Table, Power Infeed, R8 Spindle Speeds Variable to 4,200 RPM, SONY DRO, sn:0914448

WH NICHOLS 50 Taper Dual Opposed Spindle Milling / Facing Machine with 16" x 48" Table, Adjustable Spindle Slides, sn:BT78121

(2) Belden 50 Taper Dual Spindle Milling / Facing Machines with Adjustable Spindle Slides, ALLEN BRADLEY Panel View 600 Controls, sn:1358-B, sn:1358-A

CINCINNATI Hypowermatic Dynapoise Horizontal Production Milling Machine with #50 Taper Spindle Speeds to 2,000 RPM, 18" x 72" Table, Overarm with Arbor Support, Power Feeds, Auto Feed, Push Button & Palm Controls, sn:31143-FSU-1

CINCINNATI Hypowermatic Horizontal Production Milling Machine with #50 Taper Spindle Speeds to 1,200 RPM, 18" x 128" Table, Overarm with Arbor Support, Power Feeds, Push Button Controls, sn:685PS-4

(3) Belden CNC Dual Head 12 Station Vertical Mills with ALLEN BRADLEY Panel View 600 Controls & Work Shields

CINCINNATI HYPOWERMATIC HORIZONTAL PRODUCTION MILLING MACHINE
OKAMOTO 12-24DX HYDRAULIC SURFACE GRINDER

OKAMOTO 6-18 LINEAR SURFACE GRINDER

CINCINNATI CINCO 15 CENTERLESS GRINDER

BESLEY DOUBLE DISC GRINDER

OKAMOTO 12-24DX Hydraulic Surface Grinder with 12" x 24" Magnetic Chuck, 2" x 12" Wheel Maximum, Approx. 12" Height, Wheel Dresser, Coolant, OKAMOTO Programmable Control with Pulse Generator, sn:63994

OKAMOTO 6-18 Linear Surface Grinder with 6" x 18" Electro-Magnetic Chuck with Variable Control, 1" x 8" Wheel Maximum, sn:82200

DOALL VS618 Surface Grinder with 6" x 18" Mag Chuck, 1" x 8" Wheel Maximum, sn:VS563

CHEVALIER FSG-618M Surface Grinder with 6" x 18" Mag Chuck, 1" x 8" Wheel Maximum

CINCINNATI Cinco 15 Centerless Grinder Model DR with Approximately 18" x 10" Wheels, Work Rest, Over Wheel Dressers, sn:3502020079-0026

BESLEY Double Disc Grinder with 4 Additional Disks, Grinding Wheels, Parts Conveyor & Push Button Controls, Dust Collector (May Be Sold Separate)

RUSH Machinery Tool Grinder, (5) Pedestal Grinders, (3) Benchtop Double End Grinders, Other Assorted Grinders

(2) DONALDSON TORIT Downdraft Grinding Tables Model MHP-2 with Approx. 3' x 5' Work Areas, sn:1942919 ● sn:n/a

SURFACE, CENTERLESS & DOUBLE DISC GRINDERS

WIRE & SINKER EDM MACHINES

MITSUBISHI FA10S CNC Wire EDM with 20” x 23” Table, 24” x 30” Work Area, 500 KG WT Maximum, Auto Wire Feed, MITSUBISHI CNC Pendant Control with Remote, sn:07D1S641, mfg.2007

MITSUBISHI EA8 CNC Sinker EDM with 14” x 20” Table, 6” x 12” Mag Chuck, 9” H x 20” D x 30” W Inside Dimensions, 1,214lb Maximum Weight, MITSUBISHI CNC Pendant Control with Remote, sn:55M8D587, mfg.2005

MITSUBISHI FA10S CNC WIRE EDM & MITSUBISHI EA8 CNC Sinker EDM
MACHINERY INSPECTION DATE & TIME – MONDAY, JUNE 8TH FROM 8:00 A.M. - 4:00 P.M. CDT

PRESSES & DRILLS
MINSTER Model S1-175-27-40 75 Ton Coining Press with Palm Controls, 7” Stroke, 8” Ram, Safety Light Curtain & Kamco Readout, sn:8246
ZAGAR Tool Hydraulic Press with Digi Force 9310 Readout
(4) Assorted Hydraulic Presses
(20+) WILTON, CLAUSING, ELLIS Floor Standing Pedestal and Production Drill Presses

VERTICAL BANDSAW
MARVEL Series 8 Mark I Tilt Frame Vertical Bandsaw with 18” x 22” Capacity, 26” x 30” Table, Adjustable Vises, sn:8-MK-1

HONES, GUN DRILLS
ENGIS Bore Finishing System Model 9825-14 Multi-Spindle Vertical Production Hone with PLC Controls, sn:98065
SUNNEN DMS-3-40-D-S 4 Spindle Honing Machine with 12 Station Rotating Table, Triad Readout & Operator Controls, sn:3W1-1048
(2) WELLS 6 Spindle Air Actuated Honing Machines with Operator Controls, Individual Spindle Controls, Hone Size .086-1.1341
(12) BELDEN 4-Spindle Horizontal Gun Drills

BROACHES
(2) TY MILES 5 Ton Hydraulic Vertical Broaching Machines Model MBL10-30-20 with 5 Ton Capacity @ 30” Stroke, Hydraulic Table, Quick Panel JR PLC Controls, Chip Conveyor, sn:200311
TY MILES 5 Ton Hydraulic Vertical Broaching Machine Model MBL1010-30-120R with 5 Ton @ 30” Stroke, Hydraulic Table, sn:060805

ENGIS BORE FINISHING SYSTEM • SUNNEN DMS-3-40-D-S 4 SPINDLE HONING MACHINE
AJAX HEAT TREATING MACHINE • (2) DOW FURNACES • AGF TEMPERING FURNACE

Want to Sell Your Shop or Know Someone Who Does? Call Us Toll Free at (888) 800-4442! We Pay Great Finder’s Fees!
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HEAT TREAT, INDUCTION HEATING & PARTS WASHERS

AJAX Magnascan IV Induction Heat Treating Machine with XYCOM & Magnascan Servo DRO, sn:H-2M999-D & TAEevo 402 Industrial Water Chiller with 75HP, 148° F Max @ 406PSI, R704C REF, 12KG Charge, sn:220016993

(2) DOW Furnaces with 30” W x 48” D x 24” H Working Dimensions, 2000Box Capacity @ 1850˚ F, Wiegman Controls

AGF TP-42-48-34 Tempering Furnace with 60” Heat Length, sn:832150

RANSOHOFF Leanveyor Multi-Station Parts Washer with Conveyor, 36”W x 12”H Opening, Stainless Steel Construction, sn:5195, mfg.2011

SAFETY KLEEN Parts Washers with Power Lift

AIR COMPRESSORS, DRYERS & TANKS

(2) GARDNER DENVER Electra-Save 100 HP Rotary Screw Type Air Compressors with Digital Readouts & Skid Mounted, sn:3457971, mfg.12/2014 • sn:3457972, mfg.12/2014

(2) ZEKS Heat Sink True Cycling Air Dryers with Digital Readout, Model 500HSFA400, sn:556359-1 • sn:556359-2

Miscellaneous Air Tanks

VIBRATORY TUMBLER, ABRASIVE BLAST & DUST COLLECTORS

VIBRA VF10 5’ Diameter DeBurr / Polish Vibratory Tumbler, sn:10352

CLEMCO Abrasive Blast Cleaning System with 3’ x 8’ Cabinet, 3-Vessel Blast Machine & Dust Collector, sn:56190, mfg.9/2011

(2) ECONOLINE Blast Cabinets

WHEELABRATOR Model 22WSC 2000 CFM Dust Collector, sn:203739

Numerous TORIT Dust Collectors

AGENT: DREXEL AMERICAN liquidation

PRICE TAKES PRECEDENCE OVER DESCRIPTIONS
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FORKLIFT, MAINTENANCE & PALLET RACKING

TOYOTA 8FGCU30 6,000lb Capacity LP Forklift with Fork Rotating Attachment, 42" Forks, Lights, 4 Hard Tires, sn:15764

TENNANT Propane Riding Floor Sweeper
Assortment of 20+ Heavy Duty Maintenance Cabinets with Electrical and Mechanical Contents, Etc..

Approximately 50 Sections Pallet Racking, 10' H x 3' D x 8' W with Decking

INSPECTION DEPARTMENT, CMM & COMPARATORS


OGP QL-30 Optical Comparator with 30" Screen, 8" x 32" Table, Di-Metric Plus Controls & Readout, sn:QL300338

J&L C-522174 Optical Comparator with 30" Screen, 8" x 32" Table, Quadra-Check 2000 Controls & Readout, sn:1044849005

Huge Assortment of Digital Height Stands Including MITUTOYO, MIT QM-60D, TRIMOS V-Plus and TESA Hite Electronic Height Gauges, Digital & Dial Bore Gauges, Calipers, Large to Small MITUTOYO Micrometer Sets, 100’s of Dial Indicators, CHAMFER & MITUTOYO Surf Gauges, Plug, Go-No-Go Gauges, MITUTOYO Block & Pin Gauges, WILSON Metal Hardness Tester, (10) MITUTOYO & STARRETT Granite Surface Plates, Over 100+ Lots Inspection

MISCELLANEOUS

VIDMAR Type Cabinets, Mag Base Drill & Other Tools, Huge Assortment Misc. Hand Tools, TELEVISION Dot Peen TMP6100 Parts Marker, Maintenance Area with 20+ Support Cabinetry & Contents, Numerous Support Machines, Scrap Machines, 4’ x 4’ (5,000lb.) Floor Scale with DRO, #40/50 Taper Toolholders, Carts & Racks, New & Used Transformers, New & Used Perishable Tooling, Over 500 Lots!

Approx. $250,000 Worth of Material for Aftermarket Rocker Arms Including Fixtures, Raw Material, Nuts, Bolts, Spacers & Rivets
OKUMA, MAKINO & HAAS CNC VERTICAL MACHINING CENTERS

ABBREVIATED TERMS & CONDITIONS OF AUCTION

YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.

Subject to amendments and modifications announced by Asset Sales, Inc. and Bidspotter at the time of the auction, any person participating in the webcast auction will be bound by the following terms and conditions. Neither Asset Sales, Inc. nor Bidspotter warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein.

All articles will be sold to the highest webcast bidder conforming to the bid process in accordance to the AUCTION COMPANY’S TERMS & CONDITIONS – COMPLETE COPIES AVAILABLE AT WWW.ASSET-SALES.COM. No article shall be removed unless paid in full and all articles purchased shall be removed in the time allocated by Asset Sales, Inc. No item, no matter how small or how far the purchaser has to travel, may be removed until after the online auction is completely closed.

All payments shall be by wire transfer. All bidding and invoicing will be in US Dollars ($).

All bidders are responsible for all applicable taxes, in addition a 18% Buyer’s Premium is implemented for all online sales.

Rigging/Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for $1,000,000.00 naming Asset Sales, Inc. as the insured.

ALL ONLINE SALES ARE FINAL, ON AN “AS IS – WHERE IS,” “IN PLACE,” “WITH ALL FAULTS” BASIS.

REGISTRATION & BIDDING ONLINE:
When participating as a buyer via Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions.

ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF $5000 TO BE APPROVED.

2 DAY WEBCAST / ONLINE AUCTION

GNUTTI CARLO
SCHUTTE, OKUMA’S, HAAS, OKAMOTO’S CNC’S, MITSUBISHI EDM, BROACHES, TOOLING & MORE

JACKSONVILLE, AL

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