

PLANT  
CLOSED

EVERYTHING  
MUST SELL!

# Webcast Auction

EQUIPMENT NO LONGER NEEDED BY  
**ENDURANCE LIFT SYSTEMS**

**LATE MODEL DOOSAN CNC TURNING, MACHINING & SUNNEN CNC HONE**

**2702 N. STATE STREET - IOLA, KS 66749**

**THURSDAY, AUGUST 13TH @ 10:00 A.M. CDT**

Inspection: Wednesday, August 12th From 8:00 A.M. - 4:00 P.M. CDT



2018

DOOSAN PUMA TT2500SY CNC 7-AXIS TURNING CENTER



2017

DOOSAN DNM200/5AX 5-AXIS CNC VERTICAL MACHINING CENTER



2013

SUNNEN HTG-10000 CNC HORIZONTAL HONE



2014

3  
AVAIL.

(3) DOOSAN PUMA GT2100 CNC TURNING CENTERS



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**BidSpotter.com**



DOOSAN PUMA TT2500SY CNC 7-AXIS TURNING CENTER

## CNC TURNING CENTERS

**DOOSAN Puma TT2500SY CNC 7-Axis Turning Center** with Sub-Spindle, Twin Turrets with Milling & Y-Axis, **ROYAL** Collet Chucks On Main & Sub, 12" Maximum Chuck Diameter, 3.2" Bar Capacity, Maximum Turn Diameter to 15.35", Main & Sub Speeds to 3,500 RPM, 12 Position Each Upper & Lower Turrets both with Milling & Y-Axis on Upper, Parts Catcher & Conveyor, Thru-Turret Coolant, Chip Conveyor, LNS Quick Load Servo S2 Magazine Barfeed (may be sold separate), **FANUC** Series 31i Model B CNC Control, sn:ML0186-000292, mfg.10/2018, Low Hours!!

**DOOSAN Puma 2600 SYB(II) CNC 6-Axis Turning Center** with Sub-Spindle, Milling & Y-Axis, 12" Main Spindle Chuck, 4" Bar Capacity, Maximum Turning Diameter to 14.8", 28.5" Turn Length, Main Spindle Speeds to 2,800 RPM, 8" Sub-Spindle Chuck Speeds to 4,500 RPM, 12 Position Turret with Milling & Y-Axis, **ATS** ML-580 Magazine Barfeed (may be sold separate), Chip Conveyor, Parts Catcher & Conveyor, Thru-Turret Coolant, **ROYAL** Collet Chuck (may be sold separate), **FANUC** i Series, sn:ML0384-000055, mfg.2019, Low Hours!!

**DAEWOO Puma 230 MSB CNC Turning Center** with Sub-Spindle & Milling, 8" Diameter & 2.5" Bar Capacity, 6,000 RPM, 11.4" Turning Diameter, 12 Position Turret with Milling, C-Axis, Parts Catcher & Chip Conveyor, **ROYAL** Collet Chucks for Main & Sub-Spindles (may be sold separate), **FANUC** 18i0T CNC Control, sn:23MS0155, mfg.2000

(2) **DOOSAN Puma 300C CNC Turning Centers** with 12" Diameter Chucks, 4" Bar Capacity, 2,800 RPM, 15.7" Turning Diameter, Approx. 28" Maximum Distance to Tailstock, 12 Position Turret, Probing & Chip Conveyors, **FANUC** i Series CNC Controls, sn:ML0052-03816, mfg.2013 • sn:ML0052-03899, mfg.2014

(2) **DOOSAN Puma 240C CNC Turning Centers** with 10" Diameter Chucks, 3.25" Bar Capacity, 6,000 RPM, 13.8" Turning Diameter, Approx. 36" Maximum Length to Tailstock, 12 Position Turrets, Probing Parts Catcher, Chip Conveyors, **FANUC** i Series CNC Controls, sn:ML0040-000072, mfg.2013 • sn:ML0040-000041, mfg.2012

(3) **DOOSAN Puma GT2100 CNC Turning Centers** with 8" Diameter Chucks, 2.6" Bar Capacity, 4,500 RPM, 15.4" Turning Diameter, Approx. 28" Maximum Distance to Tailstocks, 12 Position Turrets, Parts Catchers & Chip Conveyors, **FANUC** i Series CNC Controls, sn:ML0228-000777, mfg.2014 • sn:ML0228-000778, mfg.2014 • sn:ML0228-000779, mfg.2014

**DOOSAN Lynx 220A CNC Turning Center** with 6-1/2" Diameter Chuck, 1.8" Bar Capacity, 6,000 RPM, 12.5" Turning Diameter, Approx. 18" Maximum Distance to Tailstock, 12 Position Turret, Parts Catcher & Presetter, **FANUC** i Series CNC Control, sn:L2203358, mfg.2008



DOOSAN PUMA 2600 SYB(II) CNC 6-AXIS TURNING CENTER



(2) DOOSAN PUMA 240C CNC TURNING CENTERS



DAEWOO PUMA 230 MSB CNC TURNING CENTER



(2) DOOSAN PUMA 300C CNC TURNING CENTERS



(3) DOOSAN PUMA GT2100 CNC TURNING CENTERS



DOOSAN LYNX 220A CNC TURNING CENTER



ATS SPRINT 565 S2 MAGAZINE BARFEEDER



DOOSAN DNM200/5AX 5-AXIS CNC VERTICAL MACHINING CENTER

### **CNC TURNING CENTERS (continued)**

ATS Sprint 565 S2 Magazine Barfeed with approximately 2-1/2" Diameter x 12-1/2" Length Capacity, Remote CNC Pendant Control, New Condition on Pallet, Never Installed, sn:241149, mfg.2019

(2) LNS Hydrobar 12' Barfeeds with Hydraulic Tanks and Stands

### **CNC VERTICAL MACHINING CENTERS**

DOOSAN DNM200/5AX 5-Axis CNC Vertical Machining Center with 8" Diameter Rotary Trunnion Table, 15.7" X-Axis Travel, 17.1" Y-Axis, 19.7" Z-Axis, #40 Taper Spindle Speeds to 12,000 RPM, 40 Position ATC, RENISHAW Probing, Thru-Spindle Coolant & FANUC i Series CNC Control, sn:MV0083-000092, mfg.7/2017

DOOSAN DNM 5700 4-Axis CNC Vertical Machining Center with 22" x 51" Work Table, 41.3" X-Axis, 22.4" Y-Axis, 20" Z-Axis, #40 Taper Spindle Speeds to 8,000 RPM, 30 Position ATC, TSUDAKOMA 8" 4th Axis Rotary Table with Tailstock, Thru-Spindle Coolant, FANUC i Series CNC Control, sn:MV0091-002483, mfg.2019

(2) TEKNICS RC 724/724 EX CNC Vertical Machining Centers with 16" x 38" Worktables, #40 Taper Spindle Speeds to 4,000 RPM, 20 Position ATC's & FANUC OM/10M CNC Pendant Controls, sn:NA Machine with 10M • sn:88960419 (724EX)

TEKNICS RC 520 MC CNC Vertical Machining Center with 15" x 28" Worktable, #40 Taper Spindle Speeds to 6,000 RPM, 20 Position ATC, YUASA 11" Programmable Indexer & FANUC 1014 CNC Pendant Control, sn:6813011-14

2019



DOOSAN DNM 5700 4-AXIS CNC VERTICAL MACHINING CENTER

3  
AVAIL.



(3) TEKNICS CNC VERTICAL MACHINING CENTERS

2012



FUSHION ARC ROBOT WELDING CELL

**CNC ROBOT WELD CELL**

FUSHION ARC Robot Welding Cell with 2012 OTC All-V6 6-Axis Robot, 10" Diameter Rotary Positioner Model All-1PB250, Dual 72" x 24" Steel Work Tables, TIP Cleaner, OTC DP500 Digital Inverter Welder & Radiator, Full Enclosure & AX21 Remote Operators Pendant Control, sn:1L10460YZ5303320, mfg.2012 (located: Waller, TX)

Download a lot book at [www.asset-sales.com](http://www.asset-sales.com)



SUMMIT VERTICAL KNEE MILL



CLAUSING STARRITE HB280A AUTOMATIC FEED HORIZONTAL BANDSAW



MIGHTY TURN ML2180 GL 21" X 80" GAP BED ENGINE LATHE



**ENGINE LATHES,  
MILL &  
BANDSAW**

**MIGHTY TURN ML2180 GL**  
21" x 80" Gap Bed Engine Lathe with Taper, 12" 3-Jaw Chuck, Approx. 3-1/2" Bore, Spindle Speeds to 1600 RPM, Inch / Metric Threading, Rapids, Chip Guards, sn:09070876

**CINCINNATI 15 Tray Top**  
Engine Lathe with Taper, 15" x 42" Capacity, 8" 6-Jaw Chuck, Spindle Speeds to 980 RPM

**SUMMIT** Variable Speed Vertical Knee Mill with 10" x 44" Table, R-8 Taper, 2 HP

**CLAUSING STARTRITE HB280A** Automatic Feed Horizontal Bandsaw with 10" x 16" Capacity, Auto Barfeed, Bar Stop & Variable Blade Speeds, sn:150348

**CNC HORIZONTAL HONE**

**SUNNEN HTG-10000 CNC** Horizontal Hone with 30" Maximum Stroke x 24" Maximum ID (currently used for 2-1/2" ID Diameter), 17,600lb Maximum Part Weight, **COSEMA** Paper Filtration System, **SIEMENS** Simatic Multi-Panel Touch Screen PLC Pendant Control, sn:HTG-10000E-309, mfg.2013

Large Assortment of Hone Tooling including Abrasives, Mandrels & Tools

**MISCELLANEOUS**

**WESCO & LIFT RITE** Pallet Jacks, Sawhorses, Assort. of Work Smart Portable Shop Carts, (15) Sections Pallet Racking, (2) **RIDGID** 300 Pipe Threading Machines, Numerous 3 & 4-Jaw Lathe Chucks, Rotary Milling Tools for 2600 SYBII, TT 2500 SY & 230MSB, Hard Tool Blocks, Chuck Jaws, Huge Assortment of Collets, Thru-Coolant Drills, Bushings, Support Cabinets & Carts, Phase II Indexers, #40 Taper Tools, Vises, Stronghold, **VIDMAR** Style & **EQUIPTO** Tool Cabinets, Taps, End Mills, Drills, Drill Index Cabinets, Jacobs Speed Chuck, Double End Grinders, **DAYTON** Drill Sharpener, **TRINCO** Blast Cabinet Model 207CD8, Etc..



SUNNEN HTG-10000 CNC HORIZONTAL HONE





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**(14) LATE MODEL DOOSAN CNC TURNING CENTERS & VERTICAL MACHINING CENTERS**



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***YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.***

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All payments shall be by wire transfer. All bidding and invoicing will be in US Dollars (\$).

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Rigging/ Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for \$1,000,000.00 naming Asset Sales, Inc. as the insured.

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***ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF \$5000 TO BE APPROVED.***

# WEBCAST AUCTION ENDURANCE LIFT SYSTEMS

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MACHINING & SUNNEN CNC HONE  
IOLA, KS**

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