

PLANT  
CLOSED

EVERYTHING  
MUST SELL!

# Public Auction

## INVENTIVE MACHINING

**EXTREME LATE MODEL & HIGH END CNC MACHINING**

**76 WEIL ROAD - BOYERTOWN, PA 19212**

**TUESDAY, OCTOBER 8TH @ 10:30 A.M. EDT**

Inspection: Monday, October 7th, From 8:00 A.M. - 4:00 P.M. EDT

**AUCTION HELD AT  
COMFORT INN & SUITES  
99 Robinson St.  
Pottstown, PA**



HAAS VF-2B 3-AXIS CNC VERTICAL MACHINING CENTER



DMG MORI NLX 2500SY/700 CNC TURNING CENTER



DMG MORI NVX 5100 CNC (BOX WAY) VERTICAL MACHINING CENTER



MATSUURA MX-520 5-AXIS CNC VERTICAL MACHINING CENTER



# Asset Sales, Inc.

Corporate Headquarters

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Indian Trail, NC 28079

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**BidSpotter.com**



MATSUIURA MX-520 5-AXIS CNC VERTICAL MACHINING CENTER



DMG MORI NVX 5100 3-AXIS CNC (BOX WAY) VERTICAL MACHINING CENTER (UNDER 300 HRS)

**VERTICAL MACHINING CENTER,  
5-AXIS**

**MATSUURA** MX-520 5-Axis CNC Vertical Machining Center with 20" Diameter Rotary Trunnion with .001" Rotation, -125/+10 Tilt, 24.8" X-Axis, 22" Y-Axis, 20" Z-Axis Travels, #40 Taper Spindle Speeds to 20,000 RPM, 60 Position ATC, High Pressure Thru-Spindle Coolant, **MATSUURA** G-Tech 31i CNC Control, Chip Conveyor, Approx. 7553 Power On Hours, 3277 Run Time, 2317 Cutting Hours, sn:20025, mfg.11/2015

**VERTICAL MACHINING CENTERS**

**HAAS** VF-2B 3-Axis CNC Vertical Machining Center with 14" x 36" Table, #40 Taper Spindle Speeds to Approx. 8,000 RPM, 20 HP, 2-Speed Gear Drive, 20 Position ATC, Intuitive Probing Auger & **HAAS** CNC Control, sn:1062814, mfg.2007

**DMG MORI** NVX 5100 3-Axis CNC Vertical Machining Center with 23-1/2" x 53" Table, #40 Taper Spindle Speeds to 15,000 RPM, 41.3" X-Axis, 20.9" Y-Axis, 20.1" Z-Axis Travels, 30 Position ATC, Thru-Spindle Coolant, Chip Conveyor, **MORI** Ergoline CNC Control. Like New Condition, Only Made Test Cuts, sn:NV503170716, mfg.2017 (Chip Blaster Coolant to be sold separate)

**CNC MULTI-TASK TURNING CENTER**

**DMG MORI** NLX 2500SY/700 CNC Multi-Task CNC Turning Center with Sub-Spindle, Y-Axis, Milling, 10" Main Spindle 3-Jaw Chuck, 6" Programmable Sub-Spindle, 12 Position Turret, (5) Live Tool Holders (some new, will be sold separate), Chip Conveyor, Parts Catcher, Approx. 1596 Operating Hours, sn:NL256170106, mfg.2017 (Chip Blaster Coolant to be sold separate)



**HAAS VF-2B 3-AXIS CNC VERTICAL MACHINING CENTER**



**DMG MORI NLX 2500SY/700 CNC MULTI-TASK VERTICAL MACHINING CENTER**

**Asset Sales, Inc. Does Not Pack, Ship, Crate, Transport or Rig Items. Buyers May Pick Up Their Items at the Auction Location or Can Arrange for a Third Party Logistics Firm to Manage the Removal Process for Them.**



2007

Y  
AXIS

2017



2012

**REGO-FIX POWRGRIP PGU9006 POWER TOOL SETTER**



2017

**(1 OF 2) CHIP BLASTER JV40 HIGH PRESSURE COOLANT SYSTEMS**

**MACHINING ACCESSORIES**

**ORANGE, KURT & LANG MAKRO-GRIP** Machining Vises, Tool Presetters, Large Assortment of **ERICKSON & NIKKEN** High Speed Balanced CAT 40 Taper Toolholders, Etc.

**REGO-FIX** powRgrip PGU 9006 Power Tool Setter, sn:047-10-12, mfg.10/2012

**HIGH PRESSURE COOLANT SYSTEMS**

(2) Chip Blaster JV40 High Pressure Coolant Systems, sn:U965, mfg.2017 • sn:T559, mfg.2017

**ELECTRICAL PHASE CONVERTERS, TRANSFORMERS**

**ADX AMERICAN** Digital Phase Converter 55 KW / 75 HP Motor

**AMERICAN** Rotary 30 HP All Purpose C-C Soft Start Phase Converter 240 Volt

**NORTH AMERICAN** Rotary Model PL60 60 HP Phase Converter with HPS Type K 3-Phase 45 KVA Transformer

**AMERICAN** Rotary 25 HP All Purpose CNC Soft Start Control with 30 HP Motor

**ADX AMERICAN** Rotary Phase Converter with 45 KW / 60 HP Motor

(2) **AMERICAN** 25 HP All Purpose / CNC Soft Start Rotary Phase Converters, Additional Transformers On / Off Switch Gear

**MISCELLANEOUS**

Numerous **VIDMAR** Multi-Drawer Tool Cabinets, Workbenches

Perishable Tooling, Carbide End Mills, Taps, Reamers, Drills, Carbide Inserts, **HOUT** Drills, Fractional Drill, Wire, Letter Set, Boring Bars, Thru Coolant Drills, Lathe Turning Tools, Shell Mill Cutters, Boring Head, New Hand Files, New Perishable Carbide Tools, Assortment Flex Collets, **LANG** Makro-Grip Vises, **ORANGE & KURT** Machine Vises, **LANG** Quick Point Sub Pallets, PML-6 / PML-3 Magnets, Nuts & Bolts Portable Storage Rack, V-Blocks, Angle Plates, Huge Assortment of **ERICKSON & NIKKEN** High Speed Balanced #40 Taper Tool Holders, **AEROEX-ARO-400** Mist Collectors, Etc..





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Asset Sales Inc. • Lance Mannion – Pennsylvania AY000268 \* AU003639R



**MATSUURA MX-520 5-AXIS CNC VERTICAL MACHINING CENTER**

## ABBREVIATED TERMS & CONDITIONS OF AUCTION

***YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.***

Subject to amendments and modifications announced by the auctioneer at the time of the auction, any person participating in the auction shall be bound by the following terms and conditions. The auctioneer does not warrant the accuracy, authenticity, description, weight, count or measure of any listings specified herein.

All articles will be sold to the highest bidder conforming to the bid process in accordance to the AUCTIONEER'S TERMS & CONDITIONS – COMPLETE COPIES AVAILABLE AT [WWW.ASSET-SALES.COM](http://WWW.ASSET-SALES.COM). No article shall be removed unless paid in full and all articles purchased shall be removed in the time allocated by the auctioneer. No item, no matter how small or how far the purchaser has to travel, may be removed until the close of the auction sale.

All payments shall be by way of cash, certified check, wire transfer and/or a company check accompanied by a bank letter of guarantee payable

to Asset Sales, Inc. All bidding and invoicing will be in US Dollars (\$). All bidders are responsible for all applicable taxes.

Rigging/Removal of sold equipment is the sole responsibility of the buyer and must be completed by the posted date. Rigging/Removal may not begin until payment has been made in full and the auction sale is complete. All heavy rigging will require a certificate of insurance for \$1,000,000.00 naming Asset Sales, Inc. as the insured.

ALL SALES ARE FINAL, ON AN "AS IS – WHERE IS," "IN PLACE," "WITH ALL FAULTS" BASIS. A 15% Buyer's Premium will apply to all onsite purchases and a 18% Buyer's Premium for online purchases.

### REGISTRATION & BIDDING ONLINE:

If you plan to bid with Bidspotter.com, you must be pre-approved by Asset Sales, Inc. The pre-approval process is easy, but necessary. Asset Sales, Inc. will verify telephone number and confirm agreement to the Terms and Conditions.

***ANYONE OUTSIDE OF THE CONTINENTAL UNITED STATES WILL BE REQUIRED TO WIRE TRANSFER A MINIMUM DEPOSIT OF \$5000 TO BE APPROVED FOR ALL NON-ONSITE BIDDING.***

Asset Sales, Inc. Does Not Pack, Ship, Crate, Transport or Rig Items. Buyers May Pick Up Their Items at the Auction Location or Can Arrange for a Third Party Logistics Firm to Manage the Removal Process for Them.

## ATTENDING THE AUCTION IN PERSON?

What you need to bring.....

- Your Driver's License
- Business Card
- Tax Exempt Form if Non Taxable
- Bank Letter of Guarantee if Paying via Company Check

# PUBLIC AUCTION

PLANT CLOSED

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