

PLANT  
CLOSED

EVERYTHING  
MUST SELL!

# Public Auction

PLANT CLOSED

## TRI-TECH USA INC.

**OKK, HAAS, PRECISION CNC & FABRICATING FACILITY**

**764 CARTEE ROAD - LIBERTY, SC 29657**

2010



OKK VP 600 5-AXIS VERTICAL MACHINING CENTER

THURSDAY,  
DECEMBER 6TH @  
10:00 A.M. EST  
Inspection:  
Wednesday,  
December 5th,  
8:00 AM - 4:00 PM EST

2017



BROWN & SHARPE GLOBAL  
COORDINATE MEASURING MACHINE

LOW  
HOURS



MAZAK SUPER TURBO-X510 MARK II

2005

2003



TAYLOR T-300M 30,000LB CAPACITY FORKLIFT



# Asset Sales, Inc.

Corporate Headquarters

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Indian Trail, NC 28079

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**BidSpotter.com**

2010



OKK VP-600 5-AXIS CNC VERTICAL MACHINING CENTER

2009



HAAS TR-210 4/5 AXIS ROTARY TRUNNION TABLE

### CNC MACHINING CENTERS

**OKK VP-600** 5-Axis CNC Vertical Machining Center with 19.7" Diameter 4/5 Axis Rotary Trunnion Table, # Cat 40 Taper Spindle Speeds to 12000 RPM, 44" X-Axis, 24" Y-Axis, 18" Z-Axis Travels, 30 Position SMTC, Through Spindle Coolant, **RENISHAW** Probes, Microfine Chip Conveyor, Data Server, High Speed Look Ahead, A&C-Axis Scale Feedback, **FANUC** 310is- A5 Control, sn:474, mfg.2010

**HAAS TR-210** 4/5 Axis Rotary Trunnion Table with 8.3" Diameter Table, sn:17136, mfg.2009

Download a lot book at [www.asset-sales.com](http://www.asset-sales.com)

### CNC VERTICAL MACHINING CENTERS

**HAAS VF-4** CNC Vertical Machining Center with 52" x 18" Table, #40 Taper Spindle Speeds to 8100 RPM, 50" X-Axis, 20" Y-Axis, 25" Z-Axis Travels, 24 Position Side ATC, Through Spindle Coolant, Remote Pulse, Programmable Coolant, Chip Auger, Halogen, sn:1105688, mfg.2013

**HAAS VM-3** Mold Maker CNC Vertical Machining Center, Wired for 4/5 Axis with 54" x 24" Table, #40 Taper Spindle Speeds to 12000 RPM 40" X-Axis, 26" Y-Axis, 25" Z-Axis Travels, 24 Position Side ATC, Remote Pulse, Through Spindle Coolant, **RENISHAW** Probe, Halogen, sn:1075541, mfg.2009

**HAAS VF-3B** CNC Vertical Machining Center, Wired for 4th Axis with 48" x 18" Table, #40 Taper Spindle Speeds to 7500 RPM, 40" X-Axis, 20" Y-Axis, 25" Z-Axis Travels, 20 Position ATC, Remote Pulse, Programmable Coolant, Fourth Axis Interface, Chip Auger, sn:24614, mfg.2001

**HAAS VF-2SS** Super Speed CNC Vertical Machining Center with 36" x 14" Table, #40 Taper Spindle Speeds to 12000 RPM, 30" X-Axis, 16" Y-Axis, 20" Z-Axis Travels, 24 Position Side ATC, Remote Pulse, Programmable & Thru-Spindle Coolant, **RENISHAW** Probe, Chip Auger, Halogen, sn:1105663, mfg.2013

**HAAS VF-E** Vertical Machining Center with 26" x 14" Table, #40 Taper Spindle Speeds to 7500 RPM, 20" X-Axis, 16" Y-Axis, 20" Z-Axis Travels, 20 Position ATC, 15HP High Torque Spindle, Rigid Tapping sn:17136

**HAAS 5 'C'** Programmable Indexers, Huge Amount of #40 Taper Tool-Holders, **KURT** Vises, Etc...

2013



HAAS VF-4 CNC VERTICAL MACHINING CENTER





2009



HAAS VM-3 MOLD MAKER CNC VERTICAL MACHINING CENTER



HAAS VF-3B CNC VERTICAL MACHINING CENTER

2013



HAAS VF-2SS SUPER SPEED CNC VERTICAL MACHINING CENTER



HAAS VF-E VERTICAL MACHINING CENTER



HARDINGE CONQUEST T42 CNC TURNING CENTER



HARDINGE CONQUEST T42SP CNC TURNING CENTER



(4) WEBB 4VH / JTM1 VARIABLE SPEED VERTICAL KNEE MILLS



(1 OF 6) VARIABLE SPEED MILLING MACHINES

## CNC TURNING CENTERS

**HARDINGE** Conquest T42 CNC Turning Center with 6" Chuck, Collet Spindle Nose, Spindle Speeds to 5000 RPM, 21" Swing x 13" Machining Length, Parts Catcher, Turret, Tailstock & **FANUC** 18T CNC Control, sn:SG-160 (Barfeed may be sold separate)

**HARDINGE** Conquest T42SP CNC Turning Center with Sub-Spindle & Milling, Collet Chuck, Main Spindle with C-Axis, Main Spindle Speeds to 5000 RPM, Milling to 4000 RPM, 5.43" X-Axis, 13.62" Z-Axis Travels, Parts Catcher, Turret, **FANUC** 18T CNC Control, sn:SGA-1630-B

**HARDINGE** Cobra 65 CNC Turning Center with Capacity to 10" Chuck, 22" Swing x 31" Centers to Tailstock, 2.5" Bar Capacity, 12 Station Turret, Tailstock & **FANUC** 21TB CNC Control, sn:C65-279

## MILLING MACHINES

(4) **WEBB** 4VH / JTM1 Variable Speed Vertical Knee Mills with R8 Spindle Speeds to 4200 RPM, 9" x 42" Power Feed Tables, Digital Readouts, sn:9310038, mfg.2004 • sn:9027, mfg.1997 • sn:9023, mfg.1997 • sn:504252 (JTM-1)

(2) **BRIDGEPORT** Series I Variable Speed Vertical Knee Mills with R-8 Spindle Speed to 4200 RPM, 9" x 42" Power Feed Tables, Digital Readouts, sn:217701 • sn:217698

## ENGINE LATHES

**LEBLOND REGAL** 28"/40" Swing x 50"/86" Centers Sliding Gap Bed Engine Lathe with 18" Diameter 4-Jaw Chuck, 26" & 40" Face Plates, Spindle Speeds to 1080 RPM, 2" Bore, Threading, sn:5H301

**LODGE & SHIPLEY** AVS 2013 20" Swing x 60" Centers Engine Lathe with, 15" 3 & 4 Jaw Chucks, Spindle Speeds to 2000 RPM, 2" Bore, Threading, sn:50806

**SHELDON** 17" Swing x 40" Centers Engine Lathe with 8" 4-Jaw Chuck, Spindle Speeds to 1800 RPM, Threading, sn:33294

**HARDINGE** HC Turret Lathe with 5 'C' Collet Closer, Variable Speed Carriage, Cross Sliding Turret, Variable Spindle Speeds

## PEMSERTER

**PEMSERTER** Series 4 6-Ton Insertion Press with 18" Throat, QX4 Turret Tool System & Cabinet Base, sn:5313, mfg.2011



LEBLOND REGAL SLIDING GAP BED LATHE



PEMSERTER SERIES 4 6-TON INSERTION PRESS



HARDINGE HC TURRET LATHE



GEKA HYDRACROP 50/A 50 TON HYDRAULIC IRONWORKER

Download a lot book at [www.asset-sales.com](http://www.asset-sales.com)





ADIRA 10' X 1/4" HYDRAULIC SQUARING SHEAR

[www.asset-sales.com](http://www.asset-sales.com)

### HYDRAULIC SHEAR & IRONWORKER

**ADIRA** 10' x 1/4" Hydraulic Squaring Shear GHS-0630 with Rake & Clearance Adjustments, Front Operated Power Backgauge, Sheet Support & Squaring Arms, sn:2623/7351B, mfg.1994

**GEKA** Hydracrop 50/A 50 Ton Hydraulic Ironworker with Angle Capacity to 4-1/2" x 4-1/2" x 3/8" & Shears to 8" x 3/4", Punch, Notch, Dual Remote Operator Foot Pedal, sn:8099

**COMACA EHN** 260/6 Hydraulic Notcher with 6MM Capacity, 14" x 14" Work Table & Remote Operator Foot Pedal, sn:153

### CNC HYDRAULIC PRESS BRAKES

**ACCURPRESS** Advantage 175 Ton x 10' 3-Axis CNC Hydraulic Press Brake with WILA Crowning, Lazer Safe Safety Curtains, Hydraulic Die Clamping, ETS Pedestal, **ACCURPRESS** CNC Pendant Control, (Installed 2017), sn:8488, mfg.2005

**GUIFIL** 69 Ton x 6'4" Hydraulic Press Brake with Autogauge CNC 1000 Control & 2-Axis Backgauge, 60" Distance Between Housings, Model PE20-63, sn:14615

Large Assortment of **WILA** Brake Dies, Other Press Brake Dies & Racks

### LASER BURNING MACHINE

**MAZAK** 4000 Watt CNC Laser Model Super Turbo X510 MARK II with 5' x 10' Work Table, ORION Chiller, Dust Collector & **MAZATROL** CNC Control, sn:181893, mfg.2005 (Refurbished 12/2017 by MG Laser) Hour Meter Shows Approximately 25014 Total



ACCURPRESS ADVANTAGE 175 TON X 10' 3-AXIS CNC HYDRAULIC PRESS BRAKE

2005



GUIFIL 69 TON X 6'4" HYDRAULIC PRESS BRAKE



MAZAK 4000 WATT CNC LASER, SUPER TURBO X510 MARK II

2005





ASSORTED WELDING



ASSORTED FABRICATING MACHINERY



26'W X 14'D X 10'6"H DOUBLE DOOR PAINT BOOTH



(2) HYD-MECH BANDSAWS

2009

2  
AVAIL.

**WELDING**

**WESTERN** Arcronics 30 KVA Spot Welder, 1 Phase, Timer, Controls & Remote Foot Pedal Control, sn:GB131

**MILLER** Syncrowave 350LX Portable Welder, sn:LB118884

(2) **MILLER** Dynasty 350 Portable Welders, sn:MC390172L • sn:LK020367L

(2) **MILLER** Millermatic 300 & CP300 Portable Welders with Wire Feeder, sn:LB102123 • sn:KE633417

**LINCOLN** Square Wave Tig 355 with Radiator, sn:U1000934477

Other **MILLER** Millermatic 350P, 200, ETC Portable Welders, Smoke Eater, Portable Plasma Burner, Steel Welding Tables & Clamps, Etc.

**DRY BLAST, VIBRATORY FINISHERS**

**TRINCO** Dry Blast Cabinet with Gloves, Reclaim & Foot Actuator

**MR. DEBURR** 300 Vibratory Finishing Machine

**VIBRA KING** Benchtop Vibratory Finisher

**CRANE & VACUUM LIFT**

155'W x 21'Long x 10'H 1 Ton Bridge Crane System & Supports, Electric Hoist with Pendant Control (used to support loading to **MAZAK** Laser)

**ANVER** 1600lb Capacity Vacuum Suction Metal Plate Lifter, 6' x 12' Maximum Capacities

**SAWS**

**HYD-MECH** V18II Tilt-Frame Vertical Bandsaw with Hydraulic Tilt, 31"H x 18"W Capacity, 17.5" Rounds, Infeed & Exit Conveyor, Barstop & Controls, Variable Blade Speeds, sn:J0500794, mfg.2007

**HYD-MECH** S-20 Mitre Cutting Horizontal Bandsaw with 13"H x 18"W Capacity, 13" Rounds, Mitres to 45 Degree, Vise & Infeed Conveyor, sn:20984-582,

**SACCARDO** 112L 8/4/2 Mitre Cutting Cold Saw with 14" Diameter Blade, Vise & Barstop, sn:33069

**ROCKWELL** Delta Cold Saw

**PAINT BOOTH**

26'W x 14'D x 10' 6"H Double Door Paint Booth, **STANDARD TOOLS AND EQUIPMENT** with Ventilation Explosion Proof Lights, Updraft Filtration, mfg. 2009

2007



HYD-MECH V18II TILT FRAME VERTICAL BANDSAW



SACCARDO COLDSAW







**FORKLIFTS**



**2003**

**TAYLOR THD BIG RED 30,000LB FORKLIFT**

**STEEL STOCK & MATERIALS**

Huge Assortment of Sheet Metal Stock, Aluminum, Steel, Scrap Materials, Copper & Bronze Bar Stock, Tubes, HEX Stock, Aluminum Squares & Bar, Cantilever & Storage Racks

**FORKLIFTS & TRUCK, CAR**

**TAYLOR THD** "Big Red" T-300M 30,000lb Forklift with Hydraulic Mast & Fork Shift, 96" Forks, Enclosed Cab, Dual Front Wheels, Low Hours, sn:S-BF-30954, mfg.2003

**TOYOTA** 8500lb LP Forklift Model 52-6FGCU45-BCS with (3) Stage Mast with Side Shift, 72" Long Forks, sn:61859, mfg.1999

**KOMATSU** 4000lb LP Forklift FG25T-12 with (3) Stage Mast with Side Shift, 60" Long Forks, sn:503104A

**FORD** F350 Lariat Super Duty Pick-Up Truck with Power Stroke Turbo Diesel V8 Engine, 70,000 +/- Miles, Leather Interior, VIN#1FTWX31P35EB16967, mfg.2005

**TOYOTA** Camry 4 Door Sedan Car, Model LE with 2.5 Liter 4 Cylinder Engine, Automatic Transmission, 60993 Miles, VIN#4T1BF1FK3CU634854, mfg.2012

**INSPECTION**

**BROWN & SHAPRE** Global Classic 12.9.8 CNC Coordinate Measuring Machine with Upgraded Software 2017, **RENISHAW** MCU Lite-2 Joystick Pendant Control, 38" Between Column, 74" Long Granite Table, **RENISHAW** PH10M Plus Probe, sn:1109-6122

**BROWN & SHARPE** Micro-Hite 7T0073502 Type 07.90003 Electronic Height Gage with Readout & Control

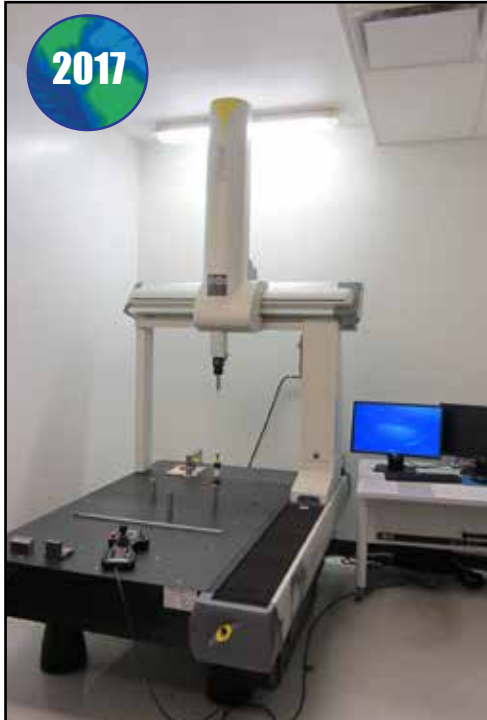
Other Inspection Including 48" x 36" Granite Table, 12" x 12", J&L 14" Comparator, Hardness Tester, 1-2-3 Blocks, **MITUTOYO** Surf-Indicator, Tool Maker Microscope, Pin & Gauge Block Sets, Micrometer & Depth Gage Sets, Etc.

**MISCELLANEOUS MACHINERY**

**BRIDGEPORT** Slotting Attachment \* **THOMPSON** 12" x 24" Hydraulic Surface Grinder \* **MOORE & SIP** Jib Bores \* **ROCKWELL** Drill Press \* **NSS** Walk Behind Electric Floor Sweeper

**MISCELLANEOUS**

Includes 100 +/- #40 Taper Precision Toolholders, **KURT** Machine Vises, Assortment of End Mills, Taps, Drills, Reamers, Perishable Tooling, **VIDMAR** Tool Cabinets, Indexers Carts, 20 +/- New **DAYTON** Submersible Pumps, Stainless Steel Fuel Fired Water Heating Cabinets, Nuts & Bolts Portable Bins, Squared Electrical Panels & Switch Boxes (New), (15) Scissor Lift Carts, Huge Assortment of New Swivel & Standard Rubber Caster Wheels, Pneumatic Hose Fitting Applicator, Lathe & Mill Tooling, Collets, Etc.



**2017**

**BROWN & SHARPE GLOBAL CLASSIC CNC COORDINATE MEASURING MACHINE**



**FORD F350 LARIAT SUPER DUTY PICK-UP TRUCK & TOYOTA CAMRY**

**Want to Sell Your Shop or Know Someone Who Does? Call Us Toll Free at (888) 800-4442! We Pay Great Finder's Fees!**



# Asset Sales, Inc.

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Asset Sales Inc. • Lance Mannion – South Carolina License #AF.3427 & AUC.3113



2013

**HAAS VF-2SS SUPER SPEED CNC VERTICAL MACHINING CENTER (1 OF 6 VMC'S)**

## ABBREVIATED TERMS & CONDITIONS OF AUCTION

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Exit Airport to I-85 S. Take Exit 40, turn right onto SC-153 to Easley. Merge onto US-123S for 6 miles. Take the Cartee Road exit and turn right. Turn right to stay on Cartee Road. Plant will be on the left. Follow auction signs.

## HOTELS

### HAMPTON INN EASLEY

8 Southern Center Ct. - Easley, SC 29640  
(864) 343-3636

### HOLIDAY INN EXPRESS GREENVILLE AIRPORT

2681 Dry Pocket Rd. - Greer, SC 29650  
(864) 213-9331



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FOR MORE INFORMATION

# PUBLIC AUCTION

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## TRI-TECH USA INC.

OKK, HAAS, PRECISION CNC & FABRICATING  
LIBERTY, SC

**THURSDAY, DECEMBER 6TH  
@ 10:00 A.M. EST**