Public Auction

EQUIPMENT SURPLUS TO THE ONGOING NEEDS OF

TRIUMPH ACTUATION SYSTEMS

AEROSPACE CNC & MACHINE SHOP, GRINDING, DEEP HOLE DRILLING & MILLING

29 INDUSTRIAL PARK ROAD - EAST LYME, CT 06357

THURSDAY, DECEMBER 7TH @ 10:00 A.M. EST

Inspection: Wednesday, December 6th, From 8:00 A.M. - 4:00 P.M. EST

(2) MAKINO MC108-A60 CNC HORIZONTAL MACHINING CENTERS

(2) MAZAK MULTIPLEX 625 MARK II DUAL SIDE CNC TURNING CENTERS

OKUMA LH50-N CNC FLAT BED LATHE

OKUMA MC-40VA CNC VERTICAL MACHINING CENTER

Asset Sales, Inc.

Corporate Headquarters
301 Post Office Drive, Suite C
Indian Trail, NC 28079
Toll Free 888.800.4442   704.821.4315   Fax 704.821.4325 www.asset-sales.com   info@asset-sales.com

European Headquarters
6 Hill End Close, Norwood Green
Halifax, West Yorkshire, HX3 8RH
Tel / Fax 07836.347880
peteraml@asset-sales.co.uk

BidSpotter.com
(4) CNC HORIZONTAL MACHINING CENTERS

(2) MAKINO Model MC108-A60 CNC Horizontal Machining Centers with (2) 32” x 32” Pallets, 360° Rotation, 54” X-Axis, 32” Y-Axis, 40” Z-Axis Travels, #50 Taper Spindle Speeds to Approx. 3,000 RPM, 60 Position ATC, Coolant, FANUC 15M CNC Controls, sn:A91-121 / sn:A91-121 / sn:A89-45

MAKINO Model MC98 CNC Horizontal Machining Center with (2) 24” Pallets, 360° Rotation, 48” X-Axis, 32” Y-Axis, 36” Z-Axis Travels, #50 Taper Spindle Speeds to Approx. 3,000 RPM, 40 Position ATC, Coolant, FANUC Series 15-M CNC Control, sn:A89-212

TOSHIBA SHIBAURA Model BMC50B CNC Horizontal Machining Center with (2) 19.7” x 19.7” Pallets, 360° Rotation, 32” X-Axis, 30” Y-Axis, 40” Z-Axis Travels, #50 Taper Spindle Speeds to Approx. 5,000 RPM, 60 Position ATC, Coolant, TOSNUC CNC Control with Remote Pulse Generator, sn:211615

(5) CNC VERTICAL MACHINING CENTERS

OKUMA Model MC-40VA CNC Vertical Machining Center with #40 Taper Spindle Speeds to Approx. 12,000 RPM, 39” x 20” Table, 30” X-Axis, 16” Y-Axis, 17.7” Z-Axis Travels, 20 Position ATC, OKUMA OSP 700M CNC Pendant Control, sn:09040760

MATSUURA Model MC600V CNC Vertical Machining Center with #40 Taper Spindle Speeds to Approx. 7,000 RPM, 34” x 15” Table, 23” X-Axis, 16” Y-Axis, 18” Z-Axis Travels, 30 Position ATC, Full Enclosure MATSUURA / YASNAC CNC Pendant Control, sn:900208162

< MAKINO MC98 CNC HORIZONTAL MACHINING CENTER

< OKUMA MC-40VA CNC VERTICAL MACHINING CENTER
(5) CNC VERTICAL MACHINING CENTERS
(continued)

OKUMA Model MC-4VAE CNC Vertical Machining Center with #40 Taper Spindle Speeds to Approx. 6000 RPM, 39” x 16” Tables, 25” X-Axis, 16” Y-Axis, 17” Z-Axis Travels, 20 Position ATC, OKUMA OSP500M-G CNC Pendant Control, sn:02051767

OKUMA Model MC-4VAE CNC Vertical Machining Center with #40 Taper Spindle Speeds to Approx. 6,000 RPM, 16” x 39” Table, 20 Position ATC, OKUMA OSP5020 CNC Control, 10” 4th Axis Rotary Table, 25” X-Axis, 16” Y-Axis, 18” Z-Axis Travels, sn:03089632

OKUMA Model MC-4VAE CNC Vertical Machining Center with #40 Taper Spindle Speeds to Approx. 6,000 RPM, 16” x 39” Table, 20 Position ATC, OKUMA OSP5020 Control, 25” X-Axis, 16” Y-Axis, 18” Z-Axis Travels, sn:02059433

ENSHU Model VMC610 CNC Vertical Machining Center with #50 Taper Spindle Speeds to Approx. 3500 RPM, 40” x 25” Table, 41” X-Axis, 24” Y-Axis, 22” Z-Axis Travels, 30 Position ATC, FANUC System 6M CNC Pendant Control, sn:189

ENSHU Model VMC400 CNC Vertical Machining Center with #40 Taper Spindle, 16” x 39” Table, 25 Position ATC, FANUC System 6M CNC Pendant Control, sn:315

Huge Assortment of #50 Taper Toolholders, Boring Heads, #40 Taper Tooling, (2) LNS Magazine Barfeeders, Tool Carts, Other CNC Support Tooling

(3) HAAS 12” CNC Rotary Tables Model 313917 with HAAS Servo Controls & Tailstocks, sn:310777; sn:313917; sn:313913

HAAS 5” C Indexer with Control

CNC LATHES & TURNING CENTERS

OKUMA Model LH50-N CNC Flat Bed Lathe with 18” Diameter 3-Jaw Chuck, 40” Swing x 108” Max. Distance to Hydraulic Tailstock, 4” Spindle Bore, 6 Position Turret, Enclosure Doors & OKUMA CNC Control, sn:0045
(2) MAZAK 625 MARK II DUAL SIDE CNC TURNING CENTERS

OKUMA CADET L1420 CNC TURNING CENTER

OKUMA LC30 CNC TURNING CENTER

CHARMILLES ROBOFORM 20 CNC SINKER EDM MACHINE

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CNC LATHES & TURNING CENTERS (continued)

(2) MAZAK Multiplex 625 Mark II Dual Side CNC Turning Centers with Milling & ‘C’ Axis, (2) 8” 3-Jaw Power Chucks, Approx. 3” Spindle Bore, Speeds to Approx. 4000 RPM, (2) 12 Position Turrets, Rotary Tools Speed to Approx. 3000 RPM, MAZATROL T-Plus CNC Controls & LNS Quickload Magazine Barfeeds (may be sold separate), Machine sn:116451 ● sn:133581

OKUMA Model Cadet L1420 CNC Turning Center with 15” 3-Jaw Power Chuck, 3” Spindle Bore, 24” Distance to Tailstock, Tool Presetter, Chip Conveyor, OKUMA OSP 700L CNC Control, sn:08080300

OKUMA Model LC30 CNC Turning Center with 12” 3-Jaw Power Chuck, 36” Distance to Tailstock, 12 Position Turret, OKUMA OSP 5000L-G CNC Control, sn:62011507

CNC EDM

CHARMILLES Model Roboform 20 CNC Sinker EDM Machine with 15” x 11” Table, 11” X-Axis, 9.8” Y & Z Axis Travels, 23.6” x 15.7” x 7.2” Workpiece Dimensions & CHARMILLES CNC Control, sn:210028

CINCINNATI EDM with 16” x 36” Table, Hansvedt Pulse Power Supply, sn:07-431-T-909-1
SUNNEN MICROMATIC H-60-4 DEEP HOLE HORIZONTAL HONE

SUNNEN Micromatic Model H-60-4 Deep Hole Horizontal Hone with Capacity to Approx. 4” Diameter Hole X 60” Maximum Work Length, Variable Spindle Speeds, Work Rests & Hold Downs, sn:108

SCHAERER Gun Drill (Converted Lathe) with High Speed Gun Drill Spindle to 1400 RPM, sn:12419

PRATT & WHITNEY 1/2 B Dual Spindle Gun Drill with (2) 5” Diameter Work Holding Chucks, Drill Diameters to Approx. 1” Diameter, Variable Drill Speeds, Coolant System, 2-Axis Digital Readouts, sn:22728

SUNNEN Model M8B-1600 Honing Machine, sn:43887

SUNNEN Model MBB-1650 Honing Machine, sn:51939

Other Honing & Gun Drill Equipment

SCHAERER GUN DRILL

SCHAERER Gun Drill with Approx. 4” Diameter Hole X 60” Maximum Work Length, and High Speed Gun Drill Spindle to 1400 RPM, sn:12419

PRATT & WHITNEY 1/2 B DUAL SPINDLE GUN DRILL

PRATT & WHITNEY 1/2 B Dual Spindle Gun Drill with (2) 5” Diameter Work Holding Chucks, Drill Diameters to Approx. 1” Diameter, Variable Drill Speeds, Coolant System, 2-Axis Digital Readouts, Chip Guard, sn:L20154

SHARP Model 1760K 17” Swing x 60” Centers Engine Lathe with 10” 3-Jaw Chuck, 2” Diameter Bore, Spindle Speeds to 1800 RPM, Inch / Metric Threading, 2-Axis Digital Readouts, sn:76305

NARDINI Mascote – MSC1640E Engine Lathe with 16” Swing x 40” Centers, 2” Spindle Bore, Spindle Speeds to 2000 RPM, Inch / Metric Threading, Acu-Rite 2-Axis Digital Readouts, Chip Guard, sn:845540535

LEBLOND REGAL Servo Shift Engine Lathe with 18” Swing x 26” Centers, 10” 3-Jaw Chuck, 1.25” Spindle Bore, Spindle Speeds to 2400 RPM, Threading, Chip Guards, sn:5HC837

SHARP 17” X 60” CENTERS ENGINE LATHE

SHARP 21” X 80” CENTERS ENGINE LATHE

ENGINE LATHES

SHARP Model 2180 21” Swing x 80” Centers Engine Lathe with 10” 3-Jaw Chuck, 3” Diameter Bore, Spindle Speeds to 1500 RPM, Inch / Metric Threading, 2-Axis Digital Readouts, Chip Guard, sn:L20154

SHARP Model 1760K 17” Swing x 60” Centers Engine Lathe with 10” 3-Jaw Chuck, 2” Diameter Bore, Spindle Speeds to 1800 RPM, Inch / Metric Threading, 2-Axis Digital Readouts, sn:76305

NARDINI Mascote – MSC1640E Engine Lathe with 16” Swing x 40” Centers, 2” Spindle Bore, Spindle Speeds to 2000 RPM, Inch / Metric Threading, Acu-Rite 2-Axis Digital Readouts, Chip Guard, sn:845540535

LEBLOND REGAL Servo Shift Engine Lathe with 18” Swing x 26” Centers, 10” 3-Jaw Chuck, 1.25” Spindle Bore, Spindle Speeds to 2400 RPM, Threading, Chip Guards, sn:5HC837

LEBLOND REGAL Servo Shift Engine Lathe with 18” Swing x 26” Centers, 10” 3-Jaw Chuck, 1.25” Spindle Bore, Spindle Speeds to 2400 RPM, Threading, Chip Guards, sn:5HC837
MACHINERY INSPECTION DATE & TIME – WEDNESDAY, DECEMBER 6TH FROM 8:00 A.M. - 4:00 P.M. EST

**PRECISION LATHES**


*HARDINGE* HCT Precision Turret Lathe with 6 Station Quick Acting Turret, Variable Carriage Speeds, 5 'C' Collet Closer, Chip Guards & Cabinet Base, 3000 RPM

*HARDINGE* HSL High Speed Lathe with 5 'C' Collet Closer & Dovetail Bed

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AUCTION SALE DATE & TIME – THURSDAY, DECEMBER 7TH @ 10:00 A.M. EST

(2) ENCON STAINLESS STEEL THERMAL EXAPORATORS

DELTRONIC 12" IMAGE MASTER OPTICAL COMPARATOR

BLUE-M-ELECTRIC OVEN

HYDRAULIC TEST STANDS & EVAPORATORS

(2) Hydraulic Actuator Test Stands with Controls, Etc...

(2) ENCON Model N33V1-10 Stainless Steel Thermal Evaporators, sn:37118 | sn:37119, Installed New 2011

INSPECTION DEPARTMENT

DELTRONIC 12" Image Master Optical Comparator with T-Slot Table & Deltronic MPC-1 Control / Readout, sn:A4812468

Numerous 10+ MICRO-FLAT, STARRETT, Etc., T-Top Granite Surface Plates & Portable Tables

Other Inspection Including MITUTOYO Height Gauges, V-Blocks, Etc...

OVENS, FURNACE

BLUE-M-ELECTRIC Oven Model DC-206C with 18" Deep x 20" W x 20" H Interior, Controls, Temp. Range to 650˚ F, sn:DC-2639

K.H. HUPPERT Furnace Model ST with 11" Deep x 7" W x 7" H Interior, Controls, Temp. Range to 3000˚ F, sn:1016

ROTARY SURFACE GRINDER

BLANCHARD 36" Rotary Surface Grinder with Wet Base, Neutrofier Magnet Control, Wheel Dresser, 33 HP Grinding Spindle, Splash Guarding, sn:7605

Want to Sell Your Shop or Know Someone Who Does? Call Us Toll Free at (888) 800-4442! We Pay Great Finder's Fees!

www.asset-sales.com
MACHINERY INSPECTION DATE & TIME – WEDNESDAY, DECEMBER 6TH FROM 8:00 A.M. - 4:00 P.M. EST

CYLINDRICAL & SURFACE GRINDERS

(2) KARSTENS Universal Cylindrical & ID Precision Grinders with 12” Swing Over Bed, Universal 20” Max. Distance to Tailstock, Variable Speed Workheads, sn:69117 (Cyl) ● sn:67083 (ID)

(2) BOYAR SCHULTZ 6” x 12” Handfeed Surface Grinders with Electro-Magnetic Chucks, sn:HY-5637 ● sn:17685

MARK Model 1428 AH Hydraulic Surface Grinder with Electro-Magnetic Chuck, Overwheel Dresser, 2-Axis

HARIG Model 618 Hydraulic Surface Grinder with 6” x 18” Permanent Magnetic Chuck, Work Light & Dust Collection


CINCINNATI Milacron Model 1CINT Internal Grinder with Cincinnati Milacron Controls, sn:914027A

OKAMOTO Model Accugr 124N 12” x 24” Hydraulic Surface Grinder, Kanet Electro Magnetic Chuck, sn:6047

BANDSAWS

DOALL Model C-1216A Automatic Horizontal Bandsaw with 12” Round Capacity, Automatic Barfeed, Variable Feeds, Infeed Conveyor, sn:373-82790

DOALL Model C80 Automatic Horizontal Bandsaw with Approx. 12” Round Capacity, Automatic Barfeed, Variable Feeds & Speeds Discharge Table

DOALL Vertical Bandsaw with 16” Throat Depth, 20” x 20” Tiltable Worktable, Variable Blade Speeds, Blade Welder & Grinder, sn:3892

Download a lot book at www.asset-sales.com
AUCTION SALE DATE & TIME – THURSDAY, DECEMBER 7TH @ 10:00 A.M. EST

OKAMOTO ACCUGAR 124N 12” X 24” HYDRAULIC SURFACE GRINDER

CINCINNATI MILACRON 1CINT INTERNAL GRINDER

ASSORTED GRINDERS

Want to Join Our Mailing List? Want to be Included in Email Blast announcing Upcoming Future Auctions? Want to Update Your Address? Curious to Preview Machines and Tooling Featured in an Upcoming Auction? Want to Request a Brochure? Email Us at advertising@asset-sales.com or Fax a Request to (704) 821-4325!

Download a lot book at www.asset-sales.com

SANDBLAST / SHOT PEEN SYSTEMS / GRINDING BOOTHS

ZERO Model BNP220-900RSDC Blast Cabinet System with 36” x 48” Enclosure, Glove Holes, Window, Lights, Gun, Reclaim & Collector, sn:50694, mfg.8/2000

CLEMCO Aerolyte A300KIT Sandblaster

AER Model APB Portable Downdraft Grinding Workstations, 40” x 72” Work Area, Guarding, sn:5840A

DELTA Downdraft Grind Booth

Other Sandblast Equipment

TOOL & CUTTER GRINDERS / SHARPENERS

(2) CINCINNATI #2 Tool & Cutter Grinders, sn:1D2T1Z95 sn:1D2T1Y416

NORTON (#2 Style) Tool & Cutter Grinder

K.O. KNOCKOUT Double End Pedestal Carbide Grinder

BLACK DIAMOND Drill Sharpener, Cabinet Base with Tooling

ASSORTED GRINDERS

LIKE NEW

AER APB PORTABLE DOWNDRAFT GRINDING WORKSTATIONS

(2) CINCINNATI #2 TOOL & CUTTER GRINDERS

BLACK DIAMOND DRILL SHARPENER
**Machinery Inspection Date & Time** – Wednesday, December 6th from 8:00 A.M. - 4:00 P.M. EST

<table>
<thead>
<tr>
<th>Milling Machines</th>
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<tbody>
<tr>
<td><strong>Bridgeport</strong> Variable Speed Vertical Milling Machines with Riser, 9” x 48” Table, Variable Speed R-8 Spindle, Acu-Rite 2-Axis D.R.O., sn:119431</td>
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<tr>
<td><strong>Bridgeport</strong> Variable Speed Vertical Milling Machine with 9” x 48” Power Feed Table, Variable Speed R-8 Spindle, sn:100150</td>
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<tr>
<td><strong>Bridgeport</strong> Variable Speed Vertical Milling Machine with 9” x 42” Power Feed Table, Variable Speed R-8 Spindle, Acu-Rite 2-Axis D.R.O., sn:100154</td>
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<tr>
<td><strong>Alliant</strong> Variable Speed Vertical Milling Machine with 9” x 42” Power Feed Table, Variable Speed R-8 Spindle, 2-Axis D.R.O., sn:73115090</td>
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<tr>
<td><strong>Bridgeport</strong> Vertical Milling Machines with 9” x 48” Table, R-8 Spindles, sn:119450</td>
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<thead>
<tr>
<th>Forklift &amp; Miscellaneous</th>
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</thead>
<tbody>
<tr>
<td><strong>Caterpillar</strong> 5,000lb Capacity Propane Forklift, Model GC25K with Side Shift, 48” Forks, 3-Stage Mast, Hard Thread Tires, sn:AT82C02831</td>
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<tr>
<td><strong>Husqvarna</strong> 924HV Snow Blower in Like New Condition</td>
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<tr>
<td>(3) 1/2 - 1 Ton Jib Cranes with Coffing Pendant Control Electric Hoists</td>
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<tr>
<th>Air Compressors</th>
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<tbody>
<tr>
<td><strong>Joy</strong> Twistair Rotary Screw Air Compressor, Model TA0220BA20, Skid Mounted, sn:141072</td>
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<tr>
<td><strong>Quincy</strong> 40 HP Rotary Screw Stacked Air Compressor, Model QSB-40, Tank, sn:UN097359</td>
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<thead>
<tr>
<th>Miscellaneous</th>
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<tbody>
<tr>
<td>Miscellaneous Other Machinery, Grinders, Tooling, CAT #50 / BT #40 Taper Tool Holders, CNC Rotary Tables &amp; Indexers, Machine Vises, Collets, Rigid Pipe Threading Stands &amp; Dies, Bottle Jacks, SWECO Vibratory Finisher with Timer &amp; Controls, Vacuums, Cantilever Racks, Pallet Racking, Assorted Scrap Metals &amp; Materials, Carts, Shelving, Toledo Scale, Blowers, V-Blocks, Perishable Tools, Sub-Tables for Machining Centers, Tombstones Bench Centers, Butcher Block Tables &amp; Vidmar Work Benches, Office Furniture, Walter Type RTW500 Negd-A 4th Axis Rotary Table with Roto King J&amp;P Control, sn:26423</td>
</tr>
<tr>
<td><strong>Kurt</strong> Milling Vise with 18” x 18” T-Slotted Angle Plate</td>
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<tr>
<td><strong>(2) Haas</strong> 8” 4th Axis Rotary Tables with Tail Stocks, (1) with HAAS Servo Control</td>
</tr>
<tr>
<td><strong>Gildemaster-De Vlieg</strong> Model EGS1535-001 2-Axis Tool Presetter with Heidenhain D.R.O., sn:72-10-315</td>
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<tr>
<td><strong>Renishaw</strong> 50 Taper Probe Milling Cutters with R-8 Tooling Hold Downs, End Mills</td>
</tr>
<tr>
<td><strong>Hubart</strong> LXi Series Parts Washers</td>
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<tr>
<td><strong>(5) Zep</strong> Parts Washers</td>
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<tr>
<td><strong>Lns</strong> 17’ Hydraulic Bar Feeder, Etc.</td>
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<tr>
<td><strong>(3) Cinci</strong> Vertical Milling Machines with 10” x 40” Table, #40 Taper Spindles</td>
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<tr>
<td><strong>(2) Cinci</strong> Horizontal Milling Machines with 10” x 52” Table, #50 Taper Spindles</td>
</tr>
<tr>
<td>Other Assorted Cinci Horizontal Milling Machines with #50 Taper Spindles</td>
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| Large Assortment of 20 +/- Transformers |
AUCTION SALE DATE & TIME – THURSDAY, DECEMBER 7TH @ 10:00 A.M. EST

ABBREVIATED TERMS & CONDITIONS OF AUCTION

YOUR PARTICIPATION AND BIDDING ARE CONSIDERED A LEGALLY BINDING CONTRACT – IT IS PROHIBITED TO BID ON ANY ITEM THAT YOU CANNOT PAY FOR IN FULL BY THE SPECIFIED DATE OR REMOVE BY DESIGNATED DATE.

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Exit Airport to State Hwy 649. Turn left onto Rainville Ave. Turn right onto CT-349N for 1.5 miles. Keep left at the fork, follow signs for I-95S / New London / New Haven, merge and continue on I-95S for 6.2 miles. Take exit 74 for CT-161toward Niantic. Turn right onto CT-161S. Turn right onto Industrial Park Rd. Turn left to stay on Industrial Park Rd. Plant will be on the right. Follow auction signs.

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HOLIDAY INN NEW LONDON
35 Govenor Winthrop Blvd. - New London, CT 06320

UPCOMING AUCTIONS
TUESDAY, DECEMBER 12th - Major Machine Tool Mfg.
CNC Screw Machines, Forklifts & Equipment
Online Only
Cleveland, OH

THURSDAY, DECEMBER 14th - McCoy Global
Canada
Immaculate Multi-Axis CNC Machining & Gear Facility
Onsite / Online
Edmonton, Alberta, Canada

PUBLIC AUCTION
EQUIPMENT SURPLUS TO THE ONGOING NEEDS OF
TRIUMPH ACTUATION SYSTEMS
AEROSPACE CNC & MACHINE SHOP,
GRINDING, DEEP HOLE DRILLING &
MILLING
EAST LYME, CT