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VERTICAL MACHINING CENTERS

TOYODA Awea Model BM1400 Vertical Machining Center with 31 ½ x 59” Table, 55” X-Axis Travel, 31.5” Y-Axis, 27.6” Z-Axis, #50 Taper Spindle Speeds to 6,000 RPM, High Pressure Thru Spindle Coolant, 30 ATC, Dual Chip Augers, Full Enclosure, Yuasa DMNC-28001 4th Axis (to be sold separate), FANUC 18-MB CNC Pendant Control with Remote Pulse Generator, mfg.2007, sn:7024

TOYODA Awea Model BM1400 Vertical Machining Center with 31 ½ x 59” Table, 55” X-Axis Travel, 31.5” Y-Axis, 27.6” Z-Axis, #50 Taper Spindle Speeds to 6,000 RPM, High Pressure Thru Spindle Coolant, 30 ATC, Dual Chip Augers, Full Enclosure, Yuasa DMNC-28001 4th Axis (to be sold separate), FANUC 18-MB CNC Pendant Control with Remote Pulse Generator, mfg.2006, sn:6002

KITAMURA Model MyCenter 4 Vertical Machining Center with 22 ½ x 55” Table, 44” X-Axis Travel, 22” Y-Axis, 22” Z-Axis, #40 Taper Speeds to 10,000 RPM, 30 ATC, Chip Conveyor, Full Enclosure, Yasnac CNC Pendant Control, sn:30574

Can’t Attend the Sale, but Still Want to Bid? Visit www.asset-sales.com for More Bidding Options!

AUCTION SALE DATE & TIME – THURSDAY, JULY 12th @ 10:00 A.M. CDT

KITAMURA MODEL MYCENTER 4 VERTICAL MACHINING CENTER

TOYODA AWEA MODEL BM1400 VERTICAL MACHINING CENTER

YUASA 4TH AXIS

TOYODA AWEA MODEL BM1400 VERTICAL MACHINING CENTER
CNC LATHES & TURNING CENTERS

FORTUNE Model Vturn-36 CNC Turning Center with 15" 3-Jaw Power Chuck, 25.99" Maximum Swing Over Bed, 21.65" Maximum Turning Diameter, 50.79" Center Distance, 49.41" Z-Axis Travel, Spindle Speeds to 2500 RPM, 4.13" Bore, 10 Station Turret, Tailstock, Chip Conveyor, FANUC OT CNC Control, mfg.2001, sn:MY-1264

FORTUNE Model VturnII-26 CNC Turning Center with 10" 3-Jaw Power Chuck, 20.47" Maximum Swing Over Bed, 14.96" Maximum Turning Diameter, 25" Center Distance, 24" Z-Axis Travel, Spindle Speeds to 3500 RPM, 3.43" Bore, 10 Station Turret, Tailstock, Chip Conveyor, FANUC Oi-TC CNC Control, mfg.2003, sn:MY-1264

CHMER Model CW-643S CNC Wire EDM with 41" x 34" x 21" Tank Size, 23.6" X-Axis Travel, 15.7" Y-Axis, 11.8" Z-Axis, 37.4" x 27.6" x 116" Maximum Workpiece, Auto Threading, Chiller, 5 Axis CNC Control, mfg.2004, sn:G402079

DAEWOO Model Pan20 CNC Flat Bed Lathe with 10" 3-Jaw Power Chuck, 20.5" Swing x 59.1" Center Distance, 6 Position Front Turret, Rear 4-Way Tool Post, Tailstock, Enclosure, FANUC 10T CNC Control, sn:190129

DAEWOO Model Pan20 CNC Flat Bed Lathe with 12" 3-Jaw Power Chuck, 20.5" Swing x 59.1" Center Distance, 6 Position Front Turret, Rear 4-Way Tool Post, Tailstock, Enclosure, FANUC 6T CNC Control, sn:190037

VICTOR 20/24" x 80" Gap Bed Engine Lathe Model 2080G with 10" 3-Jaw Chuck, Chuck Guard, 10 HP Spindle Speeds 16-1800 RPM, 2 1/2" Spindle Bore, Steady Rest, sn:710681

ACRA TURN 13/18" x 40" Gap Bed Engine Lathe Model 1340 with 6" 3-Jaw Chuck, Spindle Speeds to 1800 RPM, 1 1/2" Spindle Bore, Tool Post, sn:52567

WWW.ASSET-SALES.COM
AUCTION SALE DATE & TIME – THURSDAY, JULY 12TH @ 10:00 A.M. CDT

GRINDERS

CINCINNATI 10" Swing x 72" Centers Plain Cylindrical Grinder Model 10R with 3" Wide Grinding Wheel, Variable Speed Workhead, Tailstock, Coolant, sn:3531215V-2

HEALD Model 272 Toolroom Internal Grinder with 12" 3-Jaw Chuck, Red Head Spindle, 22" Swing Over Table, Coolant, 8200RPM

HEALD Model 72A Internal Grinder with 15" 3-Jaw Chuck, 18" Swing, Swing Down Dresser, Red Head Spindle, Coolant, 3500 RPM, sn:45684-49-5

GARDNER Model 77A Double Disc Grinder

ARTER 10" Horizontal Rotary Surface Grinder with 10" Magnetic Chuck, 16" Wheel, Coolant, sn:1862

MATTISON 14" x 48" Hydraulic Surface Grinder with 14" x 48" Electromagnetic Chuck, Overhead Wheel Dresser, 16" x 3" Wide

Grinding Wheel, 15HP, sn:0509N013

REID 6" x 18" Hydraulic Surface Grinder Model 618H with 6" x 18" Permanent Magnetic Chuck, 2-Axis Sony DRO, Coolant, sn:14152

BROWN & SHARPE 8" x 24" Surface Grinder with Permanent Magnetic Chuck, Coolant, sn:4408

Tool & Cutter Grinders, Double End Pedestal & Bench Grinders, ETC.

ANGLE SHEAR

90 Ton FRANKLIN Model 1506SHR Angle Shear with 6" x 6" x 5/8" Shear Capacity, 3PH, 10HP, Infeed and Outfeed Conveyors, mfg.1991, sn:960F1436
MILLING MACHINES

BRIDGEPORT Vertical Milling Machine with 9” x 48” Power Feed Table, R-8 Spindle Speeds Variable to 4200 RPM, Acu-Rite Mill Mate 2-Axis DRO, mfg.1993, sn:B263899

BRIDGEPORT Vertical Milling Machine with 9” x 42” Table, Riser, R-8 Spindle Speeds Variable, Sony 2-Axis DRO, sn:163476

WELLS Index Vertical Milling Machine Model 837 with 10” x 42” Table, 3 HP R-8 Spindle, Variable Speeds, Power Table Feed, Anilam Wizard 2-Axis DRO, sn:1706

MSC Vertical Milling Machine with 9” x 49” Table, 2 HP R-8 Spindle, Variable Speeds, Anilam Wizard 2-Axis DRO, sn:771525

ENCO Vertical Milling Machine with 9” x 42” Table, R-8 Spindle Speeds Variable, 2-Axis DRO, sn:503283

CINCINNATI No.3 Vertical Milling Machine with 15” x 62” Table, No.50 Taper Spindle, sn:2A3/VK-106

CINCINNATI No.2 Horizontal Milling Machine with 12” x 52” Table, No.50 Taper Spindle, Over Arm & Support, Chip Pan, sn:4A2P1L-141

GEAR SHAPERS

(2) FELLOWS Model 6A Gear Shapers, 20” Diameter Capacity, (1) with Riser, sn:615A; 61A

GEAR HOBBERS

36” FELLOW PFAUTER Model P900 Gear Hobber with 36” Table Diameter, Approximately 19-3/4” Gear Width, Universal Hob Head, No Cut Worm Cycle, Tailstock & Enclosure, mfg.1971, sn:23582 (paperwork shows recondition 1993)

Gould & Eberhardt Model 618-5. Gear Hobber with 16” Table, Riser, Universal Hob Head, sn:248A9

Gould & Eberhardt Gear Hobber with 14” Table, sn:1787A

(2) Gould & Eberhardt Model 12H 10” Diameter Gear Hobber with Tailstock, 1 Thread Worm, 36 Tooth Gear, Change Gears, sn:4700A4 & 560A6

Gould & Eberhardt Reerd 30” Gear Hobber with 30” Table, Tailstock & Support

HORIZONTAL GEAR HOBBERS

(2) BARBER COLMAN Model 16-16/36 Multicycle Gear Hobbers with 16” Maximum Work Diameter, 36” Extended Centers, Dwell Timer, Automatic Hob Shift, Tailstock, Single & 4 Thread Index Worms, sn:4402: 4573

(3) BARBER COLMAN Type A Gear Hobbers with Double & Single Thread Index Worm, 16” Maximum Work Diameter, 17” Travel of Hob Carriage, Tail Stock, sn:633; 2253 & 972

HOB SHARPENER

BARBER COLMAN No.4-4 Hob Sharpener with 4” Diameter Capacity x 4” Work Length, 15” Maximum Center Distance, sn:3543
TURRET LATHE
WARNER SWASEY No.2A Model M510 Turret Lathe with 15” 3-Jaw Chuck, 3 ½ Spindle Bore, 5 Position Turret with Tools, sn:328266

HORIZONTAL BAND SAWS
HEM Model H105-LA 16” x 20” Automatic Horizontal Band Saw with Auto -Index Feed, Hydraulic Vises, 7½ HP, 1 ¼” Blade, PLC Control, Chip Auger, 22” W x 10 ¼” Conveyor, Discharge Table, mfg.2003, sn:338103
WELLS Model 1016 Miter Cutting Horizontal Band Saw with 10” x 16” Capacity, Infeeding Conveyor & Discharge Table, sn:1239

ASSORTED PRESSES & DRILLS
12 ½ Ton H-Frame Hydraulic Press with 23” Between Uprights, Adjustable Rail
DENISON 6 Ton Hydraulic Press with Stand Model M6C04A12A11, sn:1997
FAMCO No.5 Floor Standing Arbor Press
FAMCO No.2 Bench Type Arbor Press
DELTA 18” 2 Spindle Drill Press with 23 ½” x 36” Table Size, 2 MT
CUMMINS Model C117-F Floor Type Drill Press
ROCKWELL & DELTA Bench Type Drill Presses

AIR COMPRESSORS
10 HP INGERSOLL-RAND Model SSR-P10 Rotary Screw Air Compressor with 35 CFM, Enclosure, sn:A02071V95139
5 HP GARDNER DENVER Reciprocating Air Compressor
DONALDSON Model VF50 Air Dryer

BRIDGE CRANE & HOIST
2 Ton x 45’ Wide DEMAG Top Running Overhead Bridge Crane System with Pendant Control, Approximately 180’ Long Runway & Uprights
¾ Ton DEMAG x 25’ Wide Crane with 50’ Runway, Pendant
Other ½ - 1 Ton Electric Hoists & Crane Systems

ROLLING & MATERIAL HANDLING
KOMATSU 5000lb Propane Forklift Model FG25C-12 with 2 Stage Mast, Pneumatic Tires, 48” Forks, mfg.1997, sn:502631A
MARKLIFT Electric Scissor /Manlift Model CH20NEP with 28” x 98” Platform, 800lb Capacity x 20’ Maximum Platform Height, sn:25422

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to the Terms and Conditions.
Anyone outside of the continental United States will
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$5000 to be approved for all non-onsite bidding.
UPCOMING AUCTIONS

WEDNESDAY, JUNE 27th – Tri-America Steel Division
Fabricating Shop – Ironton, OH

THURSDAY, JUNE 28th – Major Medical Mfg.
ONLINE ONLY
Metalworking, CMM & Plastic Welder
Mansfield, MA

TBA – Tyler Pipe
Iron Foundry – Tyler, TX

TUESDAY, OCTOBER 16th – Fabricating & Machinery Facility
ONLINE ONLY
Amada’s, Laser & Fabricating
Vermont

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ELGIN
2270 Point Blvd
Elgin, IL 60123
(847) 428-6400

PUBLIC AUCTION
MARQUARDT ENGINEERING
Gear, Late Model CNC & Grinding
Huntley, IL
THURSDAY, JULY 12th @ 10:00 A.M. CDT