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**CNC VERTICAL & HORIZONTAL BORING MILLS, CMM,  
VERTICAL MACHINING CENTER & PRESETTER**

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HOURS

2014

**VIPER KMC4127 CNC BRIDGE TYPE 5 SIDE VERTICAL MACHINING CENTER**



2014

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**DOOSAN DBC130II 5.1" CNC TABLE TYPE HORIZONTAL BORING MILL**



**GIDDINGS & LEWIS SHEFFIELD CORDAX RS-220 DCC CNC COORDINATE MEASURING MACHINE**



**BULLARD 66" DYN-AU-TAPE CNC VERTICAL BORING MILL**



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**VIPER KMC4127  
 CNC BRIDGE  
 TYPE 5 SIDE  
 VERTICAL  
 MACHINING  
 CENTER**



**CNC BRIDGE TYPE 5 SIDE  
 VERTICAL MACHINING  
 CENTER**

VIPER Model KMC 4127 CNC Bridge Type 5 Side Vertical Machining Center with 157" x 82" Table Size, 37,400lb Table Load Capacity, 90.5" Distance Between Columns, 161" X-Axis, 106" Y-Axis, 43" Z-Axis Travel, CAT #50 Spindle Speeds to 6,000 RPM (Gearing), 35 HP, 60 Position ATC, Programmable 5 Degree Index Head & Auto Head Changer, Chip Blaster High Pressure Thru-Spindle (Includes Right Angle Head) Coolant System, Enclosure, Wired for **RENISHAW** Probe, **FANUC** 31i Model B CNC Pendant Control with Remote Pulse Generator, sn:853112, mfg.12/2014 \*\*851 Hours Run Time, 771 Hours Cutting Time

**CNC HORIZONTAL  
 BORING MILL**

DOOSAN 5.1" CNC Table Type Horizontal Boring Mill Model DBC130II with 70" x 63" CNC Rotary Table, .001 Degree Rotation, 33,000lb Table Load Capacity, 118" X-Axis, 78.7" Y-Axis, 63" Z-Axis, 27.8" W-Axis, CAT #50 (Big Plus) Taper Spindle Speeds to 2500 RPM, 60 Position ATC, Wired for **RENISHAW** Probe, Chip Blaster High Pressure Thru-Spindle Coolant System, Chip Conveyor, Full Table Enclosure, **FANUC** 32i Model B CNC Pendant Control & Remote Pulse Generator, sn:MB0003-000467, mfg.7/2014 \*\*263 Hours Run Time, 127 Hours Cutting Time

**TOOL PRESETTER**

ZOLLER Smile 600 CNC Tool Presetter with Computer & Printers, Type SMU642M3-00087, mfg.2014

**COORDINATE  
 MEASURING MACHINE**

GIDDINGS & LEWIS SHEFFIELD Model Cordax RS-220 DCC CNC Coordinate Measuring Machine with 124" L x 50" Wide Work Table, **RENISHAW** PH10T Motorized Probe, Completely Rebuilt by Canadian Metrology in 2013/2014 with Hexagon Metrology Computer, Software (PC DMIS) & Joystick Remote Control, Machine sn:M-0047-05-97, Computer sn:TS0797



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**DOOSAN DBC130II  
 5.1" CNC TABLE  
 TYPE HORIZONTAL  
 BORING MILL**



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